

**Dear Customer,**

thank you for choosing our company.

SANUS Greenhouse will help you not only achieve a good harvest but will also change your outlook on gardening.

**Before installing your greenhouse, please read this entire instruction first.**

**Be careful:** sharp edges and angular parts can cause injuries. Always wear protective shoes, gloves as well as head and eye protection while handling aluminium profiles and polycarbonate.

**Note:** the product is intended for growing plants, and must be used exclusively for this purpose. If the product is used for the purposes other than intended, the company accepts no liability.

**Choosing a location:** choose a sunny and level location, away from fruit trees, which fruit or branches can fall onto the greenhouse. Choosing the right location is important if you want to have the best harvest possible and secure your greenhouse from unnecessary damage.

**Before installation:** check whether you have all the parts indicated in the lists, which you will find inside the boxes. It is important not to mix up parts from different boxes. Upon finding parts that do not comply with the instruction, please do not cut or modify them in any other way. If you see that some parts are missing, contact the vendor who has served you, who will instruct you what to do next.

As we are constantly improving our company's policy, we reserve the right to change the specification without prior notice. That is why you may notice small differences between the product and the instruction.

**For installation, you will need:** a drill, a 10mm spanner and a PH1 screwdriver, sealing tape for polycarbonate sheets.

**We recommend** including this greenhouse into your homeowner's insurance.

**Install your greenhouse on a non-windy day. Find help beforehand, as you will need 2-3 people to complete the procedure.**

**Preparing the greenhouse:** before use, thoroughly wash the greenhouse using a mild detergent (do not use abrasives). Check whether the chosen detergent reacts with aluminium and plastic. If you are not sure that the detergent is suitable, test it on a small area out of direct sunlight.

**Additional accessories:** you can buy additional accessories from the vendor who has served you. We offer a wide variety of greenhouse accessories that can make your gardening activities easier.

**Antidust sealing tape:** we recommend sealing the polycarbonate sheets with Antidust tape, designed specifically for greenhouses.

**Fixing the base:** greenhouses, made from light aluminium profiles, must be attached to a base. The greenhouse can be fixed to a foundation (cast along the perimeter) or to poles. Expanded clay concrete blocks or other materials that do not absorb water can be used for poles. If the location is particularly windy, we advise attaching the greenhouse to more poles than recommended. You can purchase more mounting brackets from the vendor who has served you. The company is not liable for the damage to the greenhouse caused by the inadequate mounting of its base.

**We ask you** to follow the instruction and recommendations in it thoroughly. If you find errors in the instruction or some clauses of the latter are unclear, please contact the vendor that has served you.

Your input that allows us to improve is highly appreciated.

**Kjære kunde,**

Takk for at du valgte vårt selskap. SANUS drivhus vil ikke bare gi deg en rikelig høst, men vil også endre din holdning til grønnsakdyrking.

**Les denne instruksjonen helt før du begynner å montere drivhuset.**

**Vær forsiktig:** skarpe kanter og hjørner kan forårsake personskade. Bruk alltid vernesko, hansker, hode- og øyevern når du løfter aluminiumsprofiler, polykarbonat.

**Merk:** produktet er utelukkende beregnet på dyrking av planter og skal bare brukes til dette formålet. Selskapet påtar seg ikke noe ansvar for bruk av produktet til andre formål.

**Valg av et sted:** velg et jevnt, solrikt sted vekk fra frukttrær siden frukt eller grener kan falle på drivhuset. Valg av et sted er ekstremt viktig for å sikre best mulig høst og for å beskytte drivhuset mot uønsket skade.

**Før du begynner montasje:** sørg for at du har alle delene vist i delelistene du finner i hver skuff. Det er viktig at deler fra åpne skuffer ikke blandes med hverandre. Hvis du finner deler som ikke overholder instruksjonene, må du ikke kutte eller modifisere dem på en annen måte. I tilfelle mangel på deler, ta kontakt med forhandleren som ekspederte deg, som vil gi råd om hva du kan gjøre.

Vårt selskaps politikk forbedres kontinuerlig, så vi forbeholder oss retten til å endre spesifikasjonen uten særskilt varsel. Dette kan forårsake lette avvik mellom ditt produkt og instruksjonene.

**For montasje trengs:** en drill, en 10 mm skrunøkkel og en PH1-skrutrekker, tetningsbånd for polykarbonatpaneler.

**Vi anbefaler** at du inkluderer dette drivhuset i hjemforsikringen.

**For montasje av drivhuset velg en ikke vindfull dag. Ta en persom som kan hjelpe: du trenger to eller tre personer for å montere drivhuset.**

**Drivhusforberedelse:** drivhuset bør vaskes grundig med et mildt vaskemiddel før bruk, slipemidler er forbudt. Sjekk vaskemiddelet for reaksjon med aluminium og plast. Hvis du er usikker på om et rengjøringsmiddel er egnet, kan du prøve det på et lite sted uten direkte sollys.

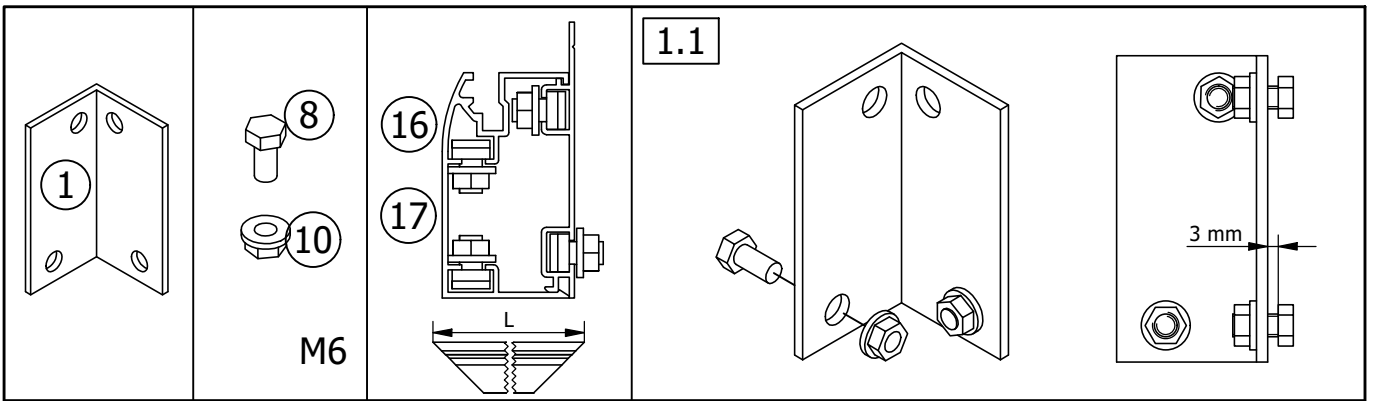
**Ekstra tilbehør:** Ekstra drivhustilbehør er tilgjengelig hos din serviceforhandler. Vi tilbyr et bredt utvalg av drivhustilbehør for å gjøre din dyrking lettere.

**Tetningsbånd Antidust:** vi anbefaler å tette polykarbonatpanelene med bånd Antidust, som er produsert spesielt for drivhus.

**Feste basen:** Drivhus med en lett aluminiumprofilstruktur skal festes til basen. Drivhuset kan festes til et perimeterstøpt fundament eller til pæler. For pæler kan man bruke utvidede leirbetongblokker, betongblokker eller andre materialer som ikke absorberer fuktighet. Hvis det er veldig vindig på stedet, anbefaler vi at du bruker flere pæler enn anbefalt for å fikse drivhuset. Flere monteringsbraketter er tilgjengelig fra din forhandler. Selskapet er ikke ansvarlig for skader forårsaket av drivhuset på grunn av feil feste av basen.

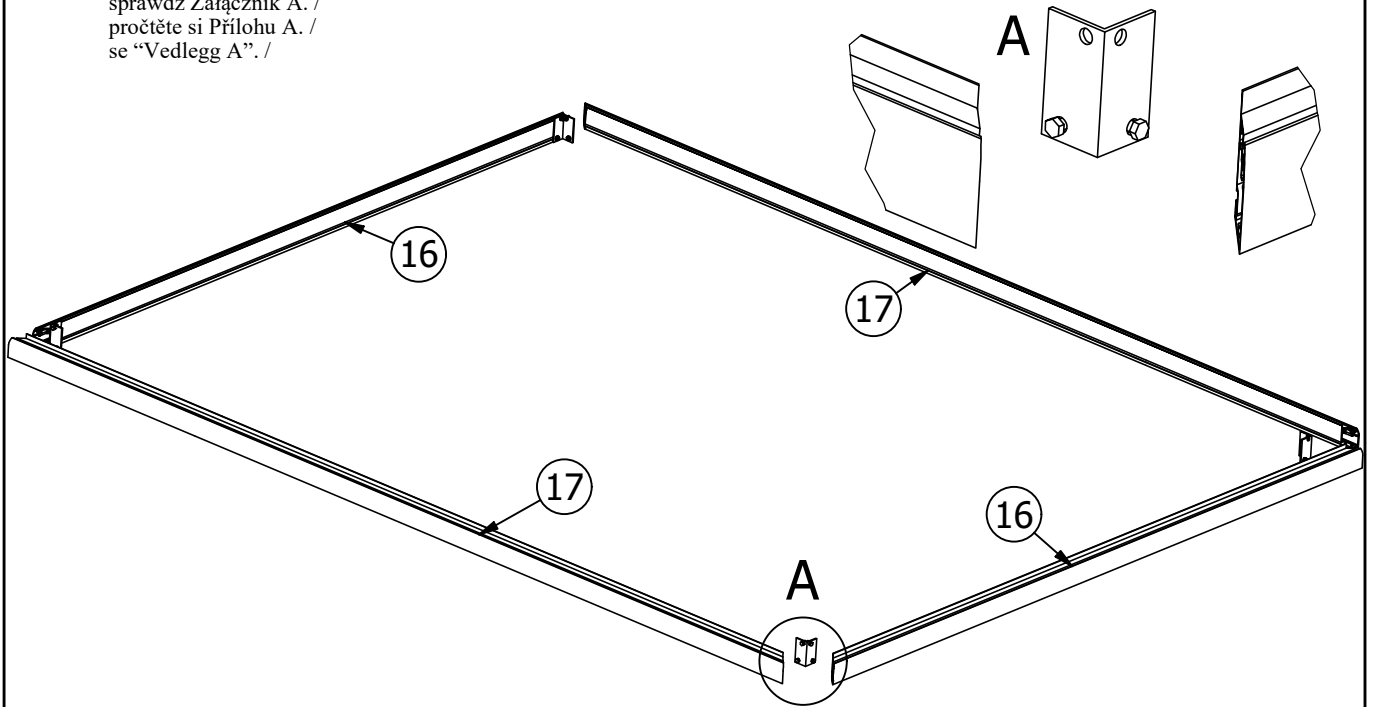
**Vi ber** deg å følge instruksjonene og rådene gitt i denne instruksjonen nøyaktig. Hvis du finner feil eller noen punkter ikke er klare for deg, kan du kontakte forhandleren.

Vi setter pris på dine kommentarer, som gjør at vi kan forbedre oss.



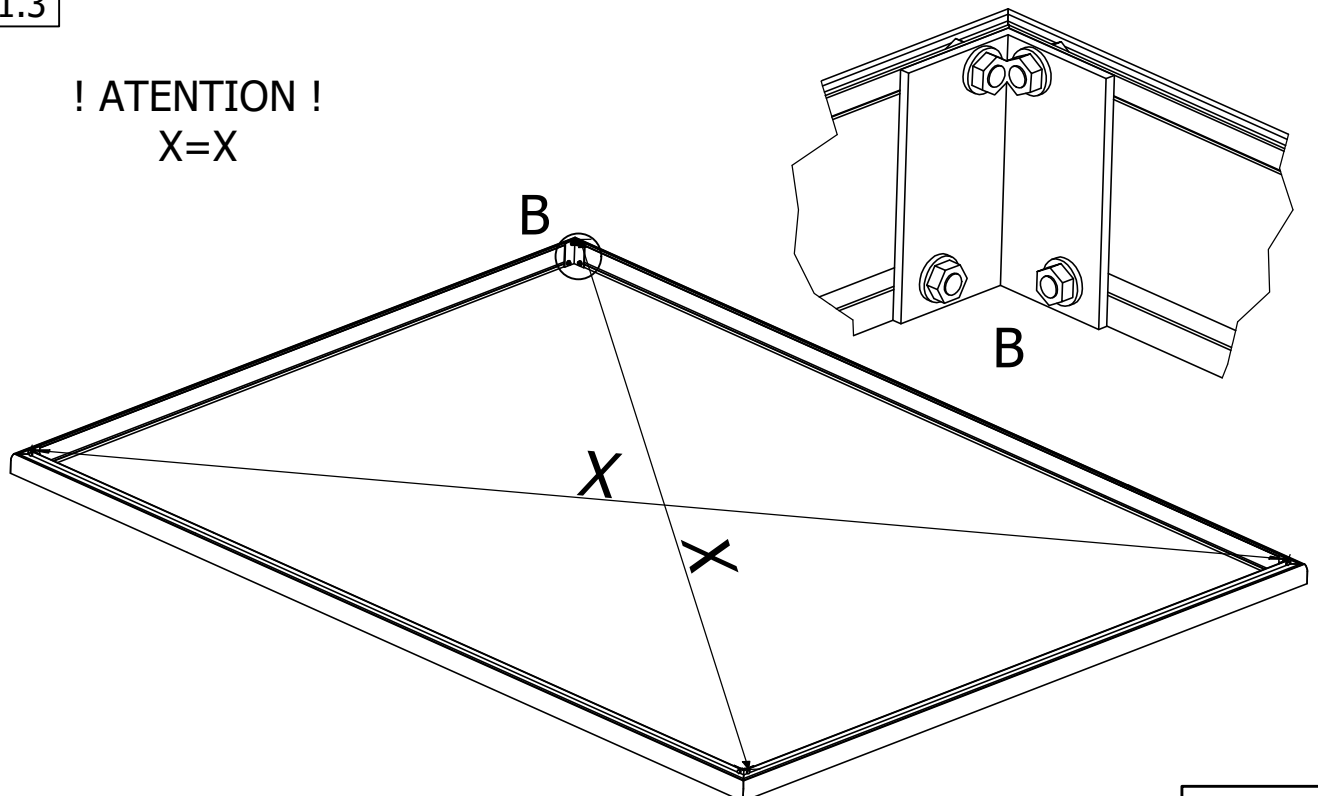
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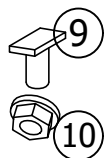
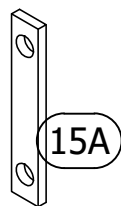
žiūrėkite "Priedas A"/  
 see "Attachment A"/  
 Sie die „Anlage A“./  
 смотрите «Приложение А»./  
 sprawdź Załącznik A./  
 pročtěte si Přílohu A./  
 se "Vedlegg A"./



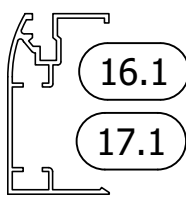
**1.3**

**! ATENTION !**  
 $X=X$

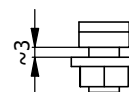
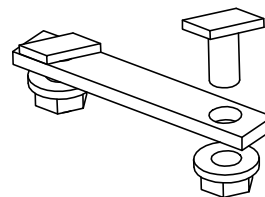
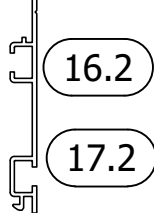




Outside



Inside



***How to make long profiles from short ones/ kaip pagaminti ilgus profilius iš trumpų***

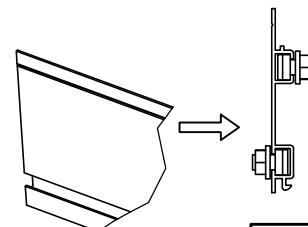
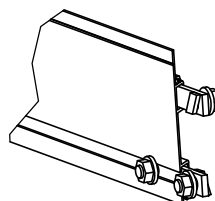
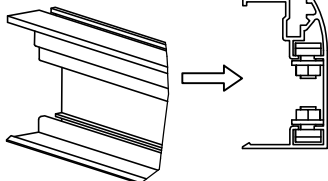
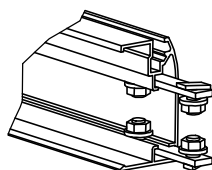
Pagal savo šiltnamio modelį pasirinkite reikiamus profilio ilgį ir sujunkite juos pagal kairėje esančią lentelę. ° žymi kurioje profilio pusėje yra išgręžta skylė. /, \, | brūkšniai žymi profilio pjovimo kampą, pavyzdžiui:

According to your greenhouse model, select the right profile length and connect them according to the table on the left. ° indicates which side of the profile is drilled hole. /, \, | indicates profile cutting angle.:

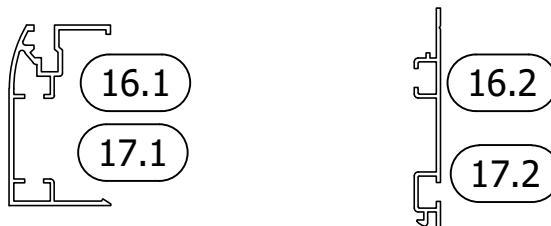
/H\	/D1	B	D2\	/B°/

BASE PROFILE (outside+ inside)	Išorinis (Outside)	Vidinis (Inside)
<b>Pamato profiliai (išorinis+ vidinis)</b>		
1.50m	/H\	/°H°\
2.20m	/A\	/°A°\
2.90m	/D1 + B + C2\	/°B/+ /F°\
3.60m	/C1 + B + C2\	/°D/+ G/+ E°\
4.30m	/E1 + E2\	/°D/+ C/+ E°\
5.00m	/G1 + B + G2\	/°D/+ G/+ G/+ E°\
5.70m	/E1 + F + E2\	/°D/+ G/+ C/+ E°\
6.40m	/E1 + B + E2\	/°D/+ C/+ C/+ E°\
7.10m	/G1 + B + B + G2\	/°D/+ G/+ C/+ G/+ E°\
7.80m	/E1 + B + F + E2\	/°D/+ C/+ G/+ C/+ E°\
8.50m	/E1 + B + B + E2\	/°D/+ C/+ C/+ C/+ E°\
9.20m	/E1 + B + F + B + E2\	/°D/+ G/+ C/+ C/+ G/+ E°\

**Jungimas/Joint**

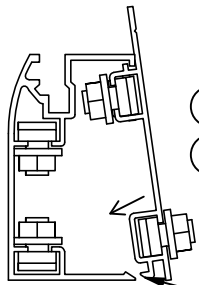
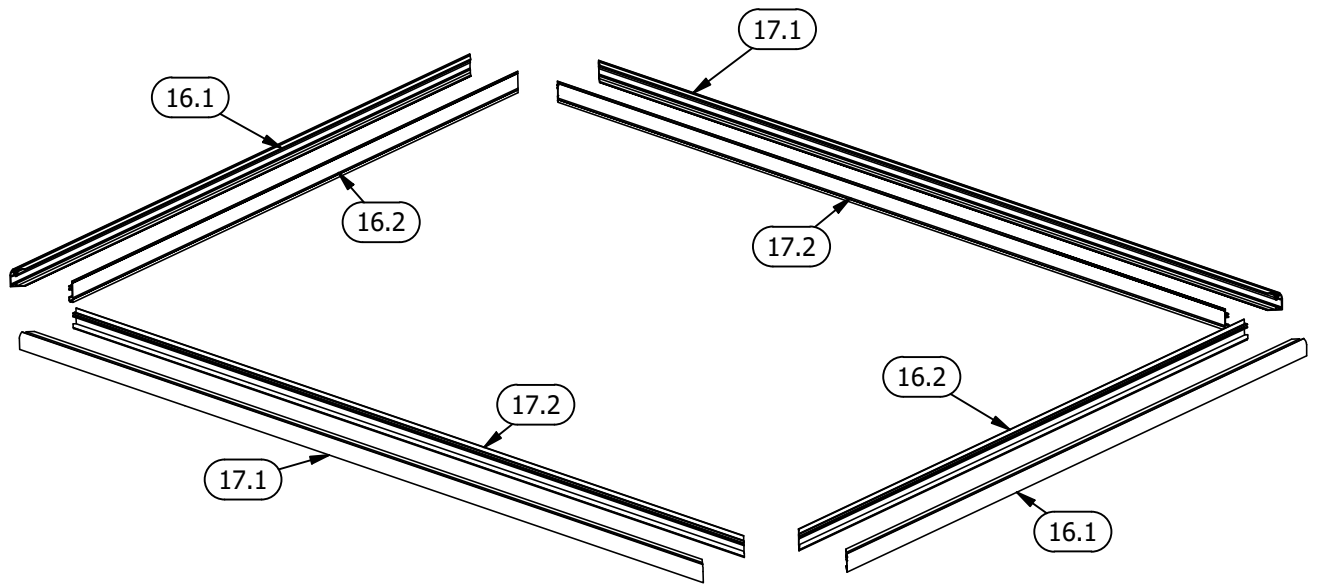


/H\	/D1\	B	D2\	\B°\



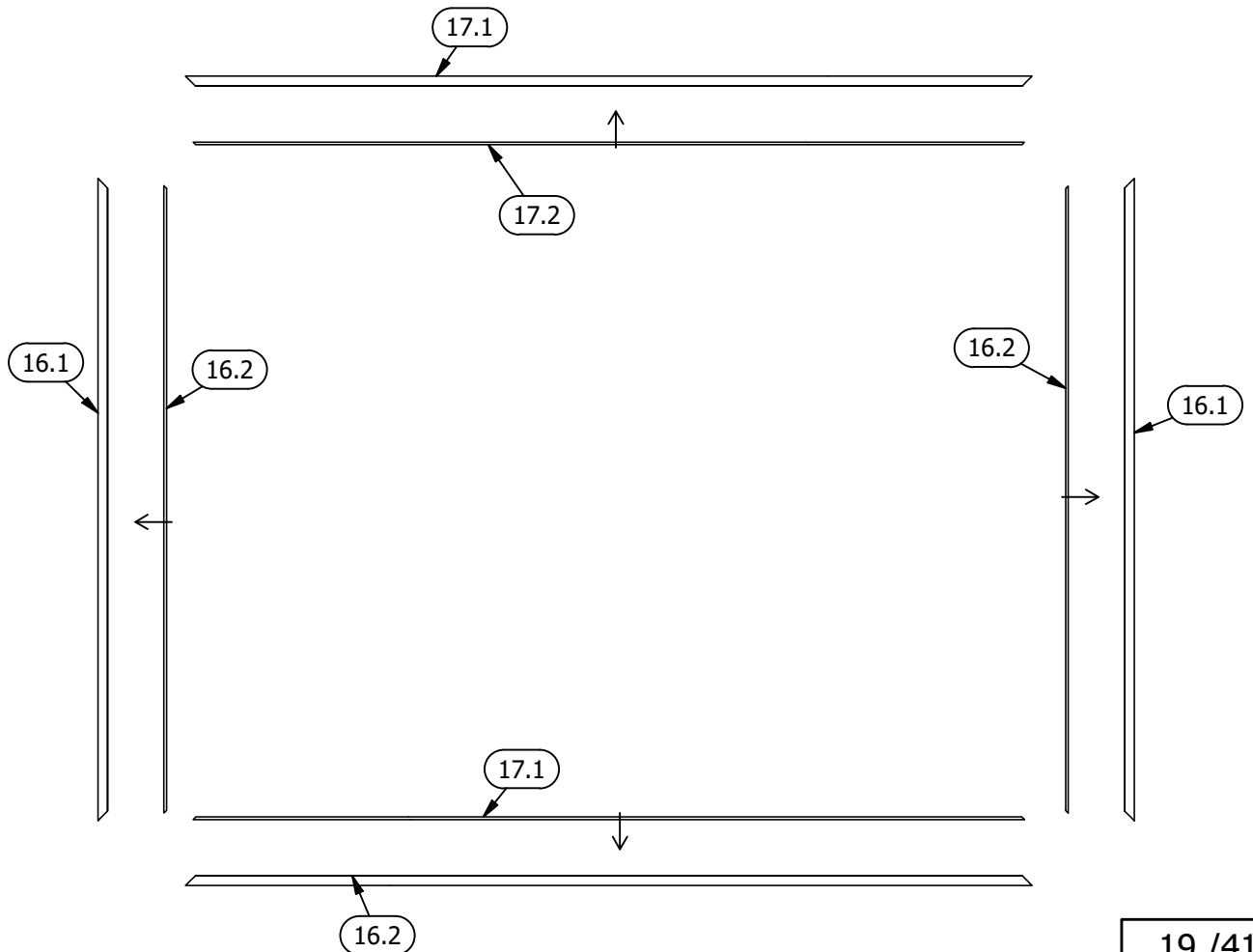
<i>XL/L</i>	<i>lenght/ilgis</i>	-	<i>mm</i>	1,5	2,2	2,9	3,6	4,3	5	5,7	6,4	7,1	7,8	8,5
Base profile (outside)	Pamato profilis (išorinis)	/A\	2200		2									
Base profile (outside)	Pamato profilis (išorinis)	B	2100	2	2	4	2	2	4	2	4	6	4	6
Base profile (outside)	Pamato profilis (išorinis)	/C1\  C2\	1800				4							
Base profile (outside)	Pamato profilis (išorinis)	/D1\  D2\	400	4	4	8	4	4	4	4	4	4	4	4
Base profile (outside)	Pamato profilis (išorinis)	/E1\  E2\	2150					4		4	4		4	4
Base profile (outside)	Pamato profilis (išorinis)	F	1400							2			2	
Base profile (outside)	Pamato profilis (išorinis)	/G1\  G2\	1450						4			4		
Base profile (inside)	Pamato profilis (vidinis)	/H\	1500	2										
Base profile (inside)	Pamato profilis (vidinis)	/°A°\	2130		2									
Base profile (inside)	Pamato profilis (vidinis)	\B°\	2100	2	2	2	2	2	2	2	2	2	2	2
Base profile (inside)	Pamato profilis (vidinis)	\C\	2100			2		2		2	4	2	4	6
Base profile (inside)	Pamato profilis (vidinis)	\D°\	1064				2	2	2	2	2	2	2	2
Base profile (inside)	Pamato profilis (vidinis)	/°E\	1066				2	2	2	2	2	2	2	2
Base profile (inside)	Pamato profilis (vidinis)	/°F\	730	2	2	4	2	2	2	2	2	2	2	2
Base profile (inside)	Pamato profilis (vidinis)	\G\	1400				2		4	2		4	2	
Base profile (inside)	Pamato profilis (vidinis)	/°H°\	1430	2										



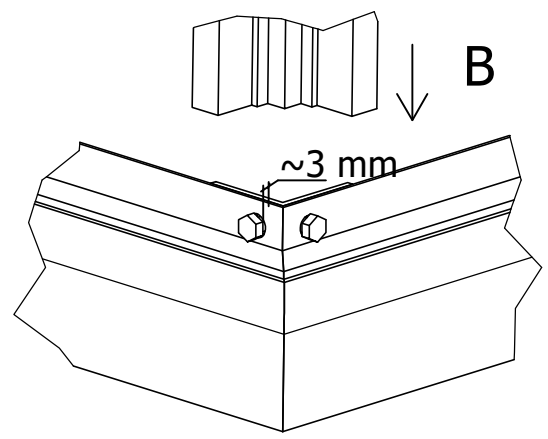
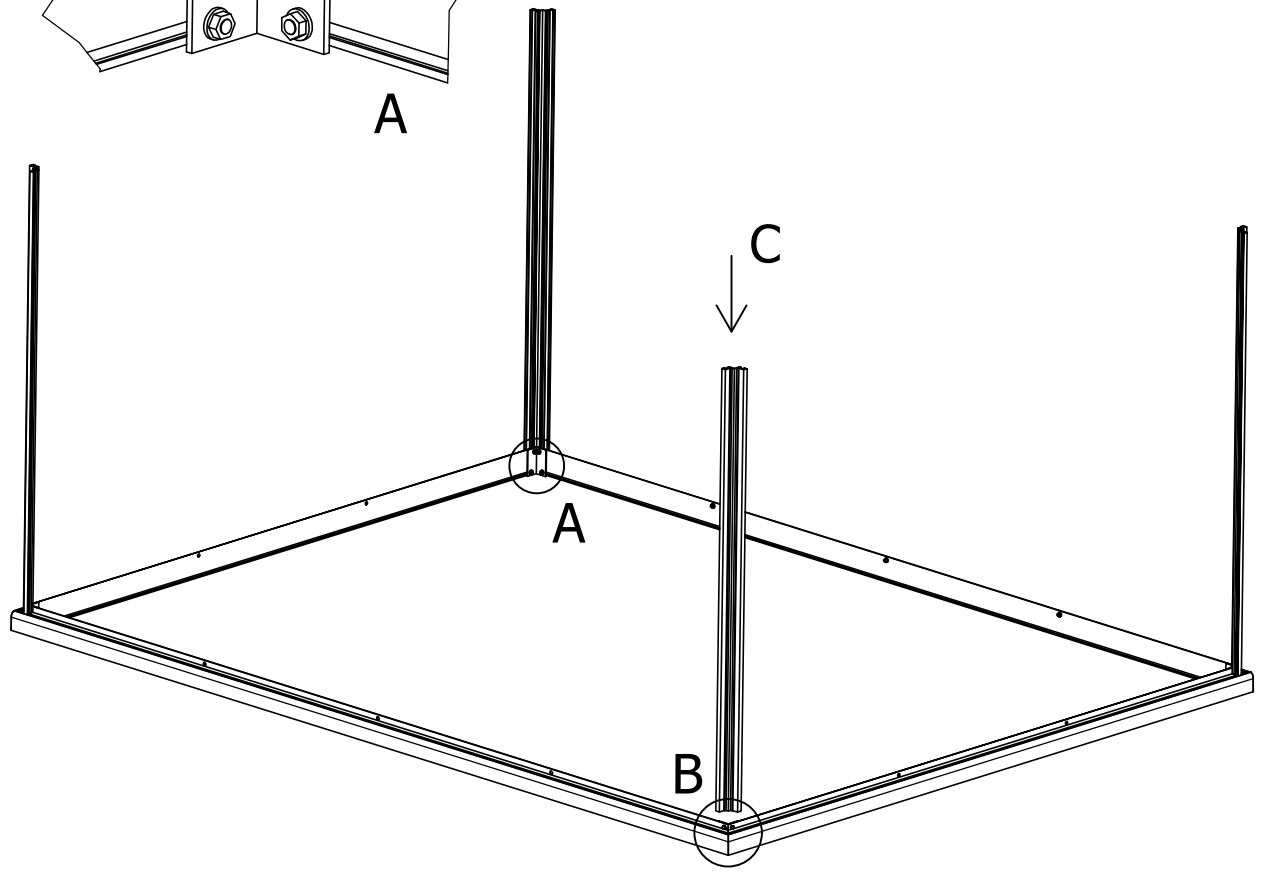
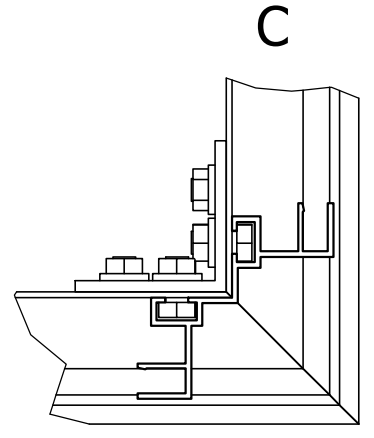
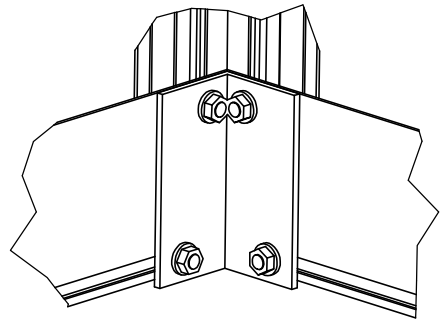


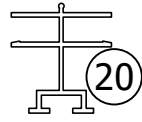
$$\begin{aligned} 16.1 + 16.2 &= 16 \\ 17.1 + 17.2 &= 17 \end{aligned}$$

CLICK

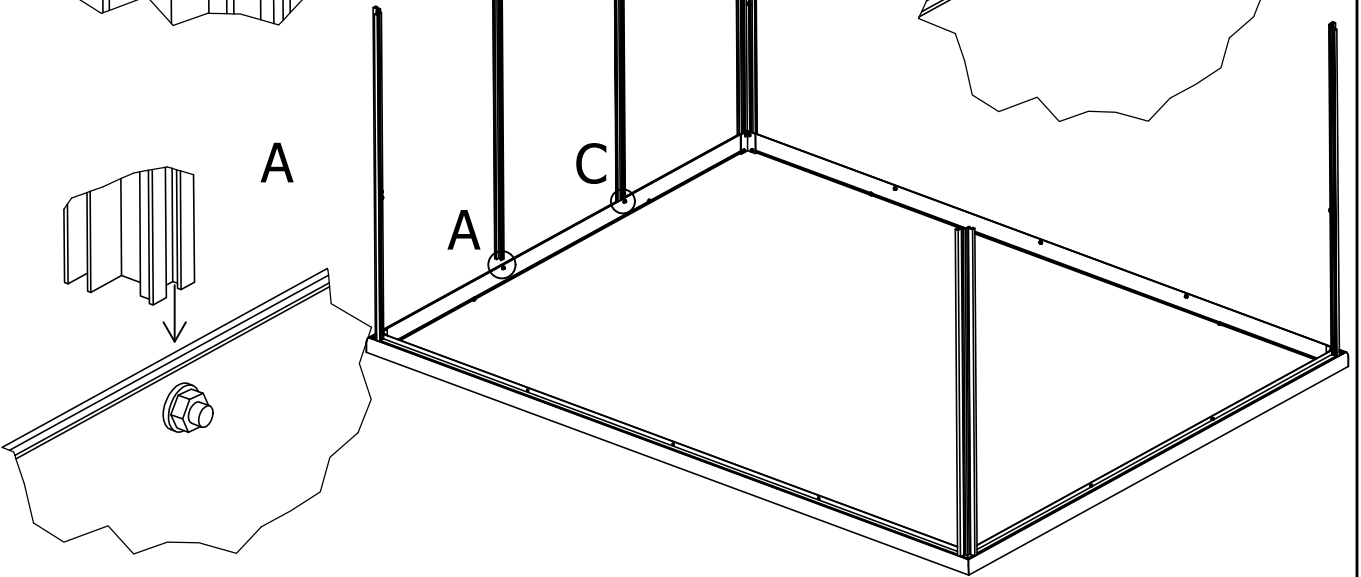
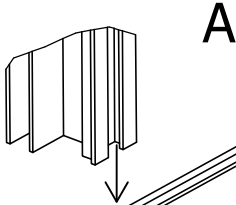
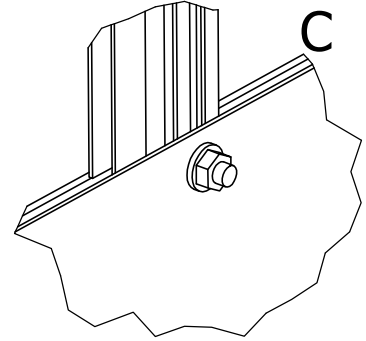
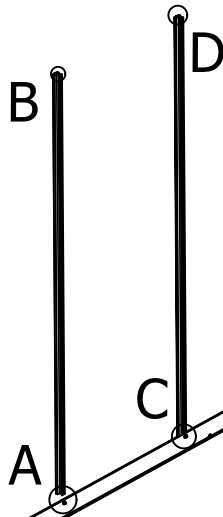
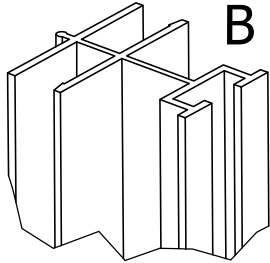
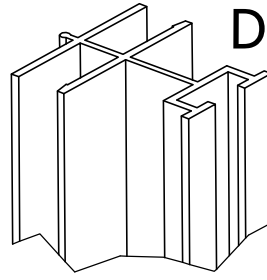


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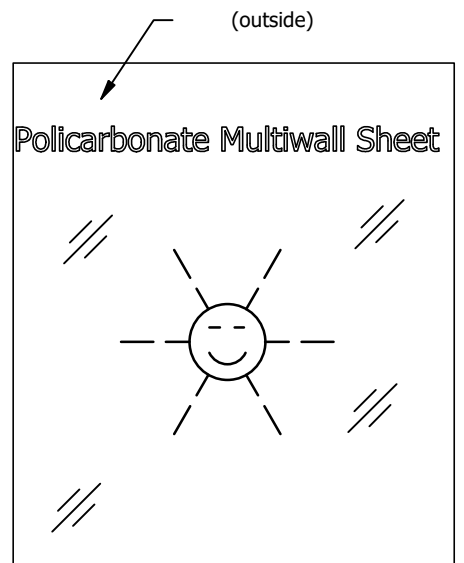
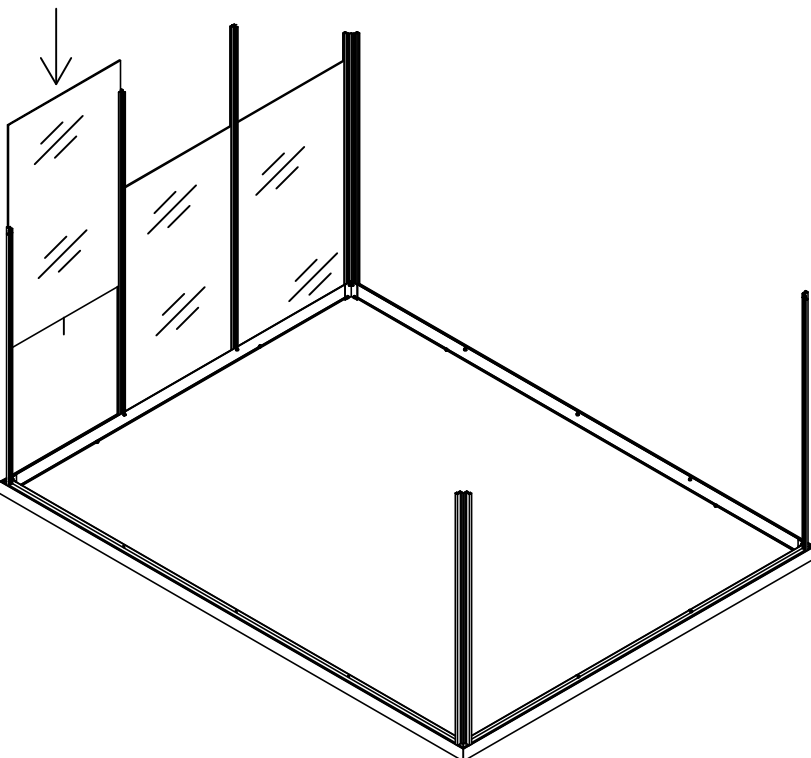


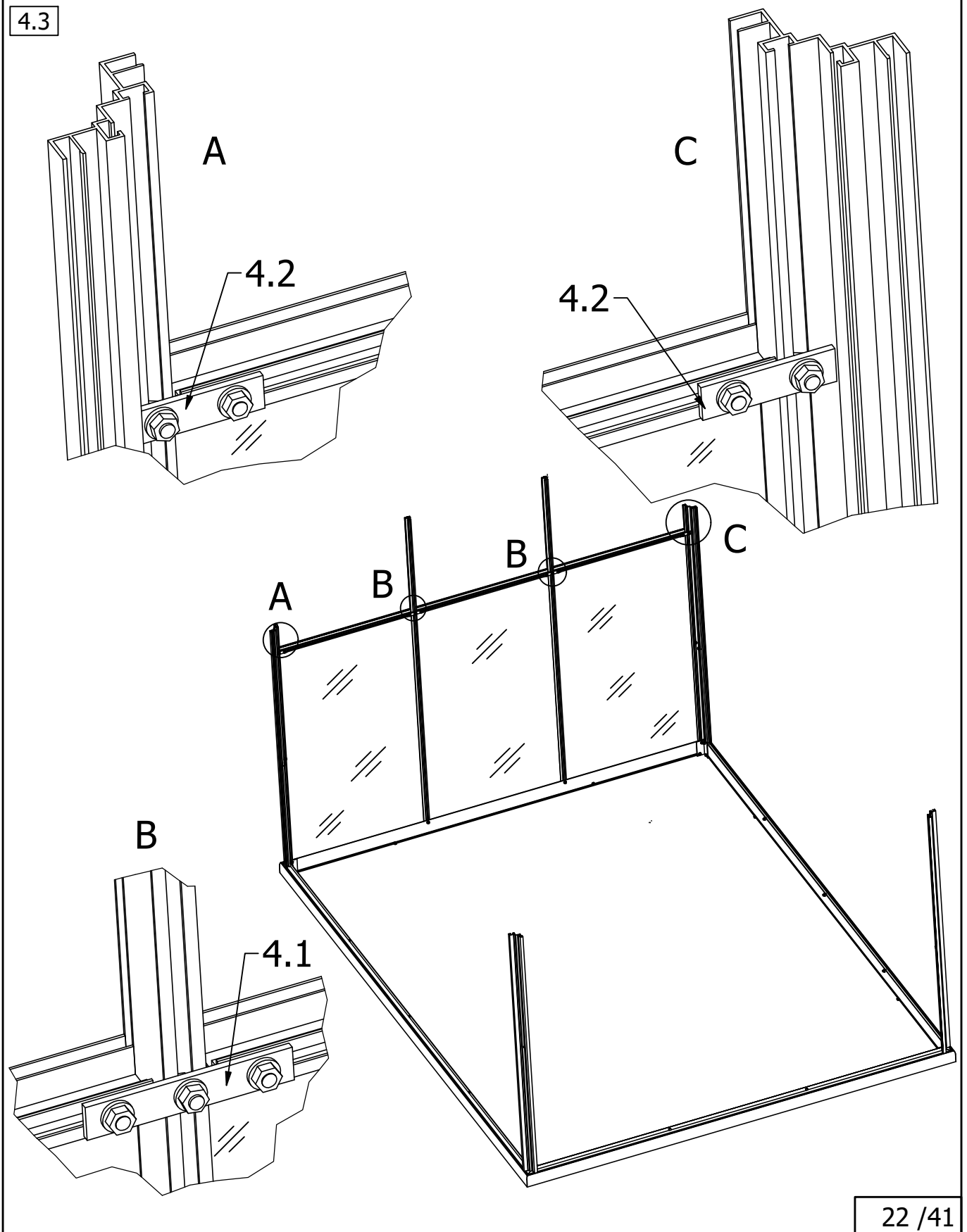
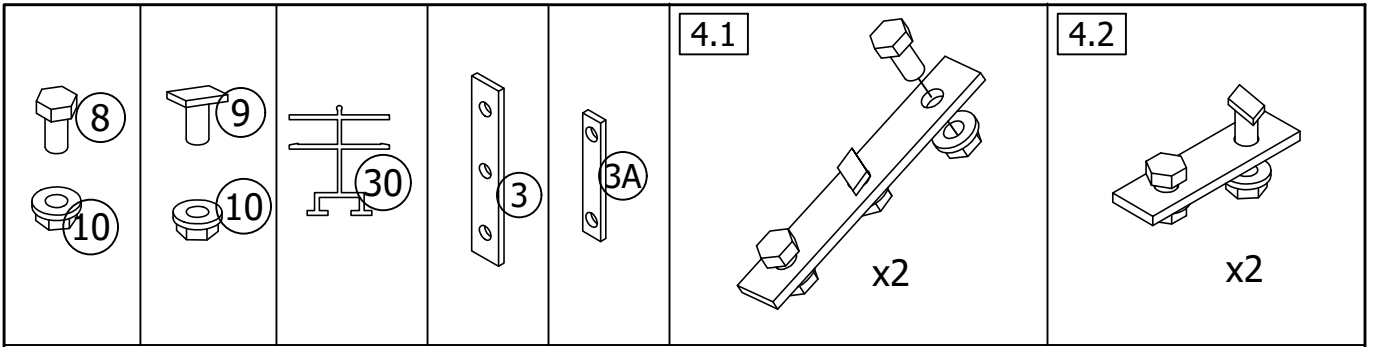


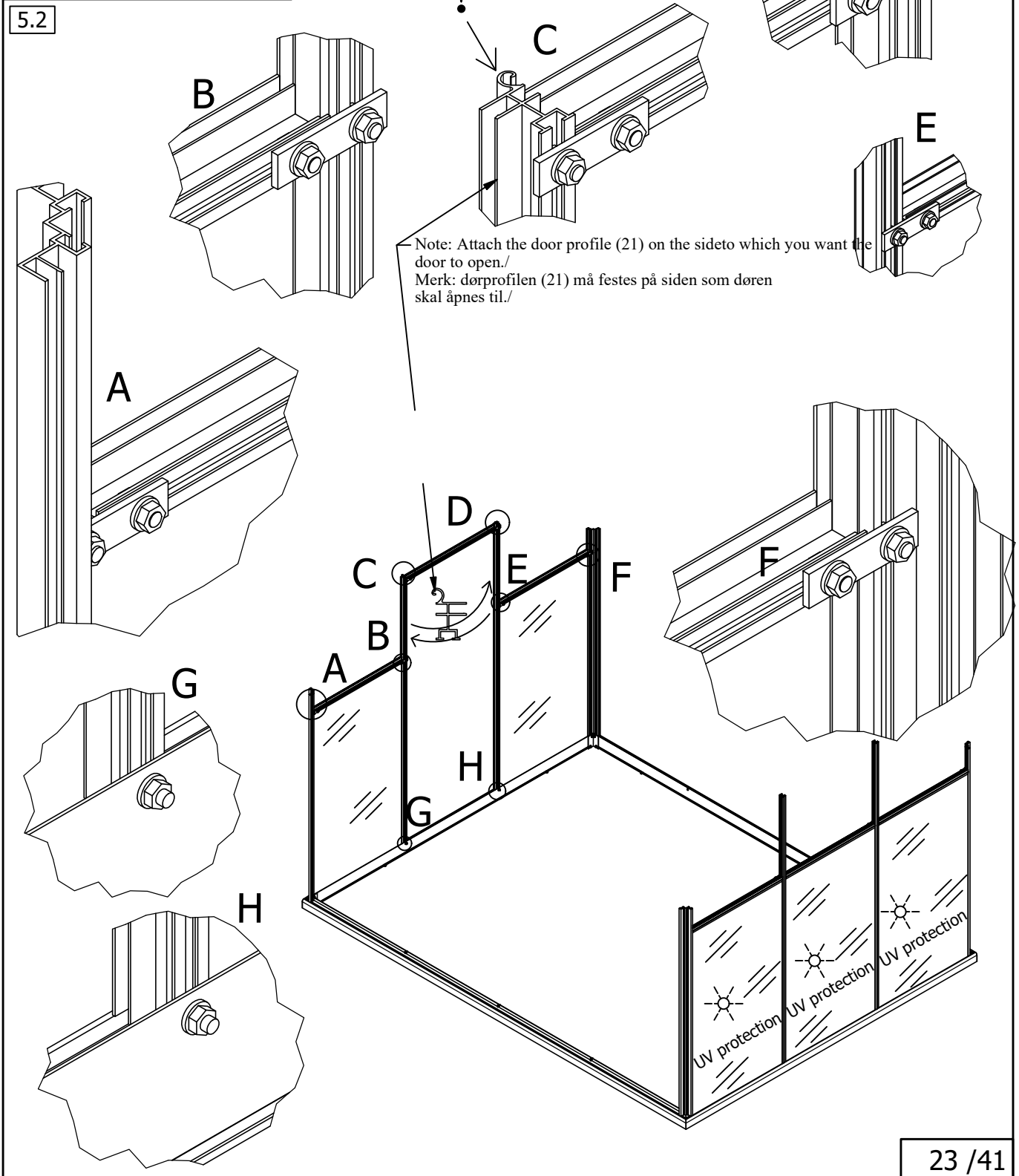
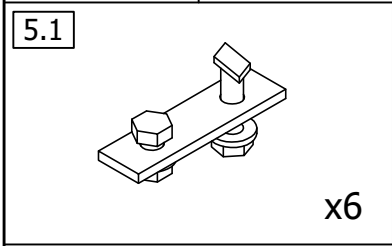
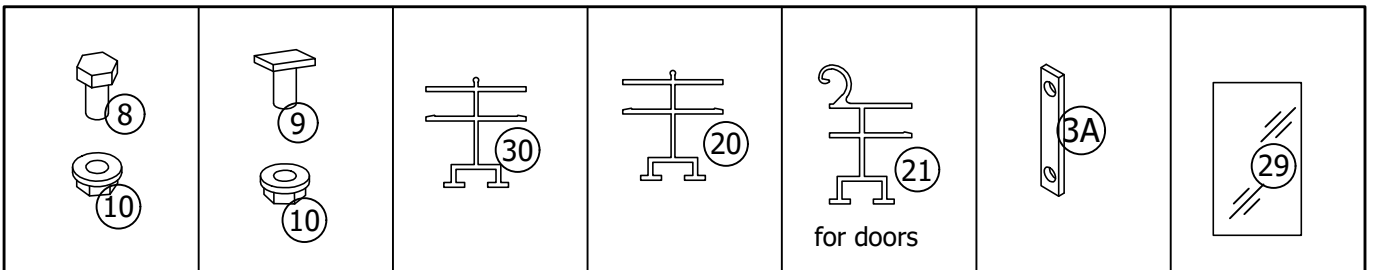
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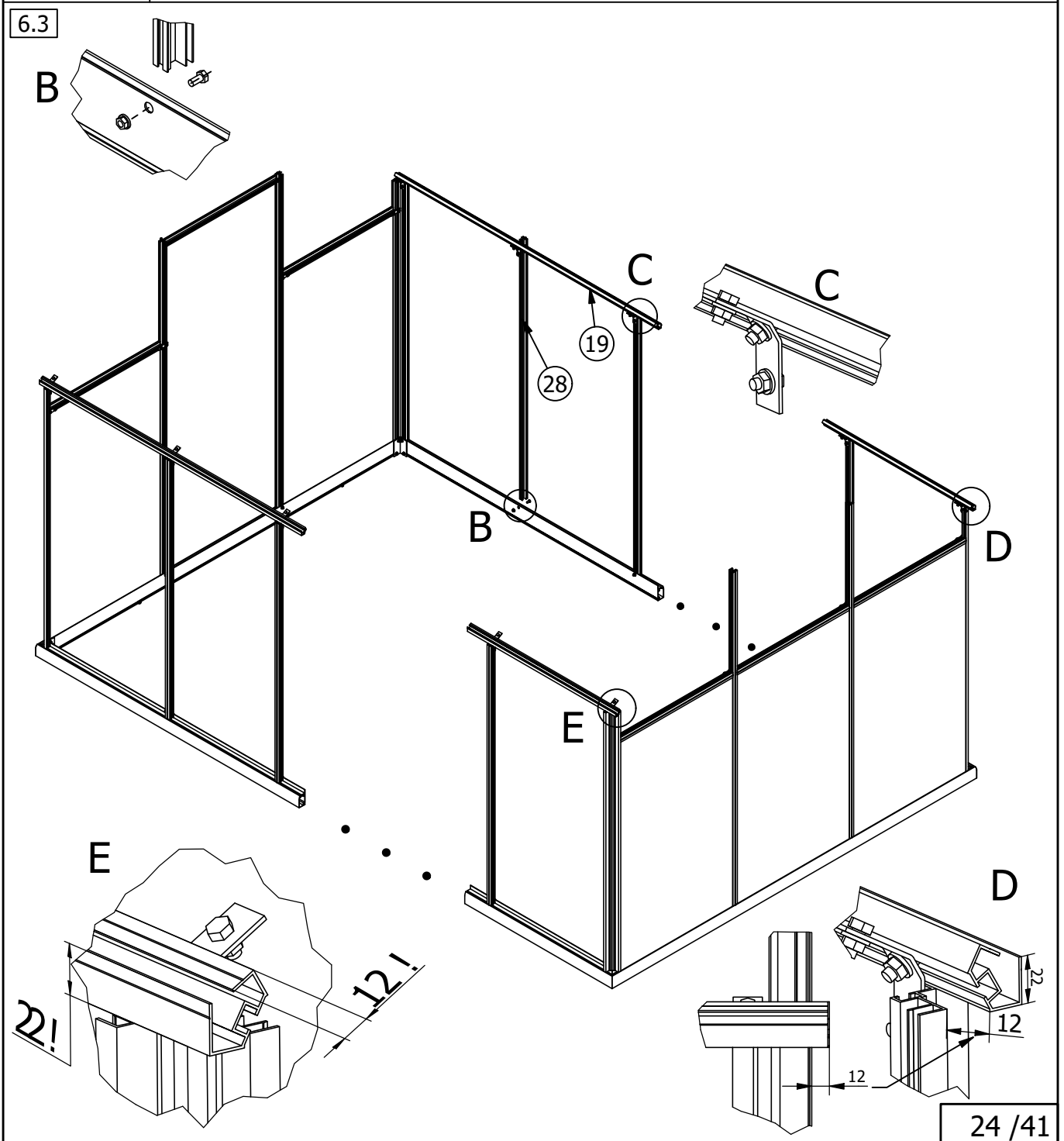
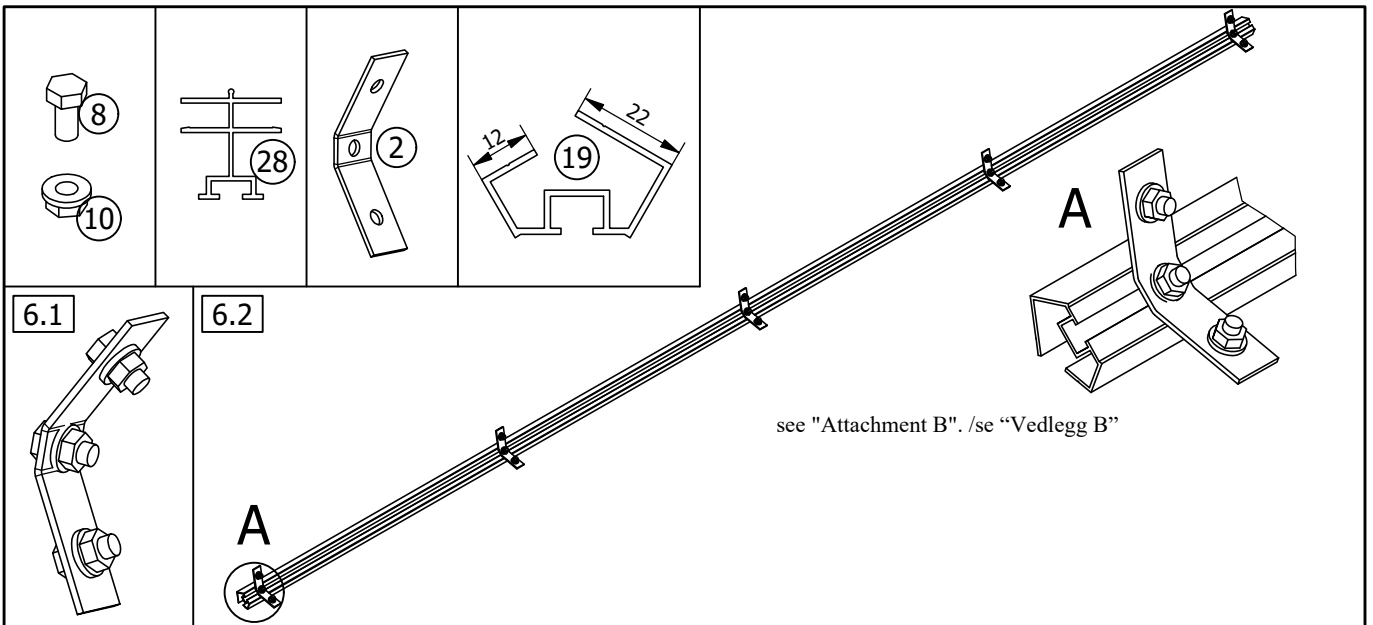


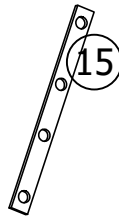
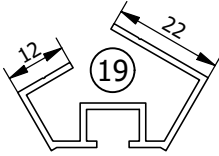
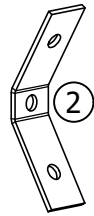
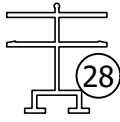
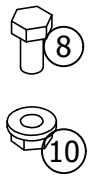
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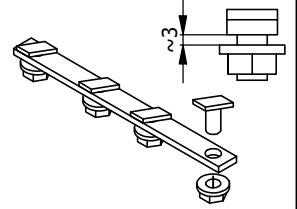




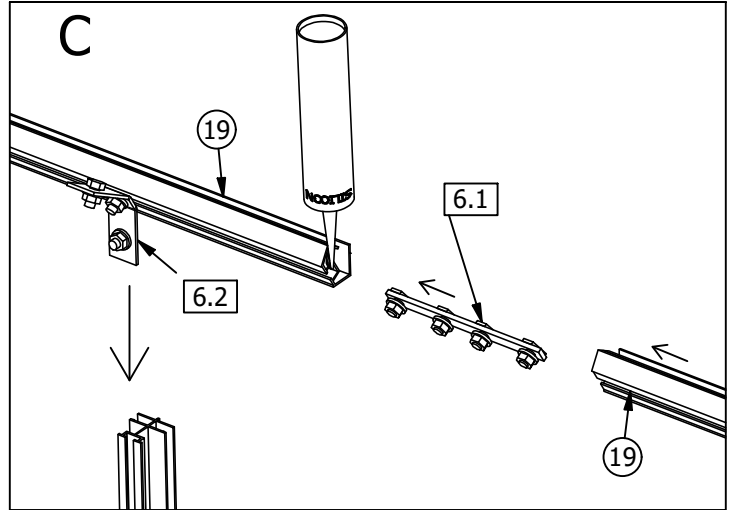
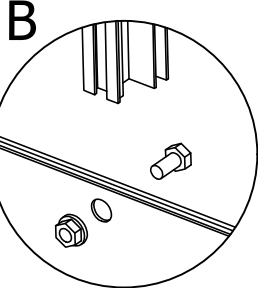
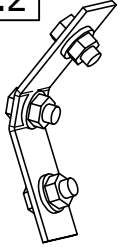




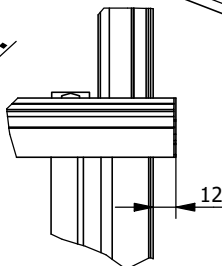
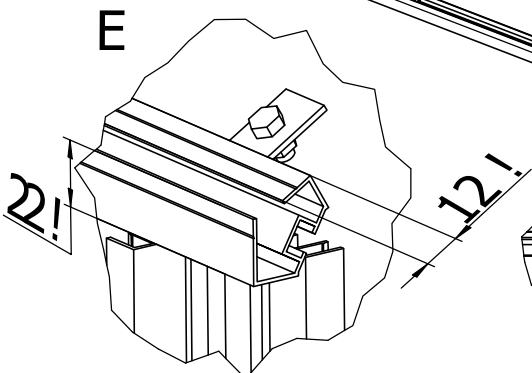
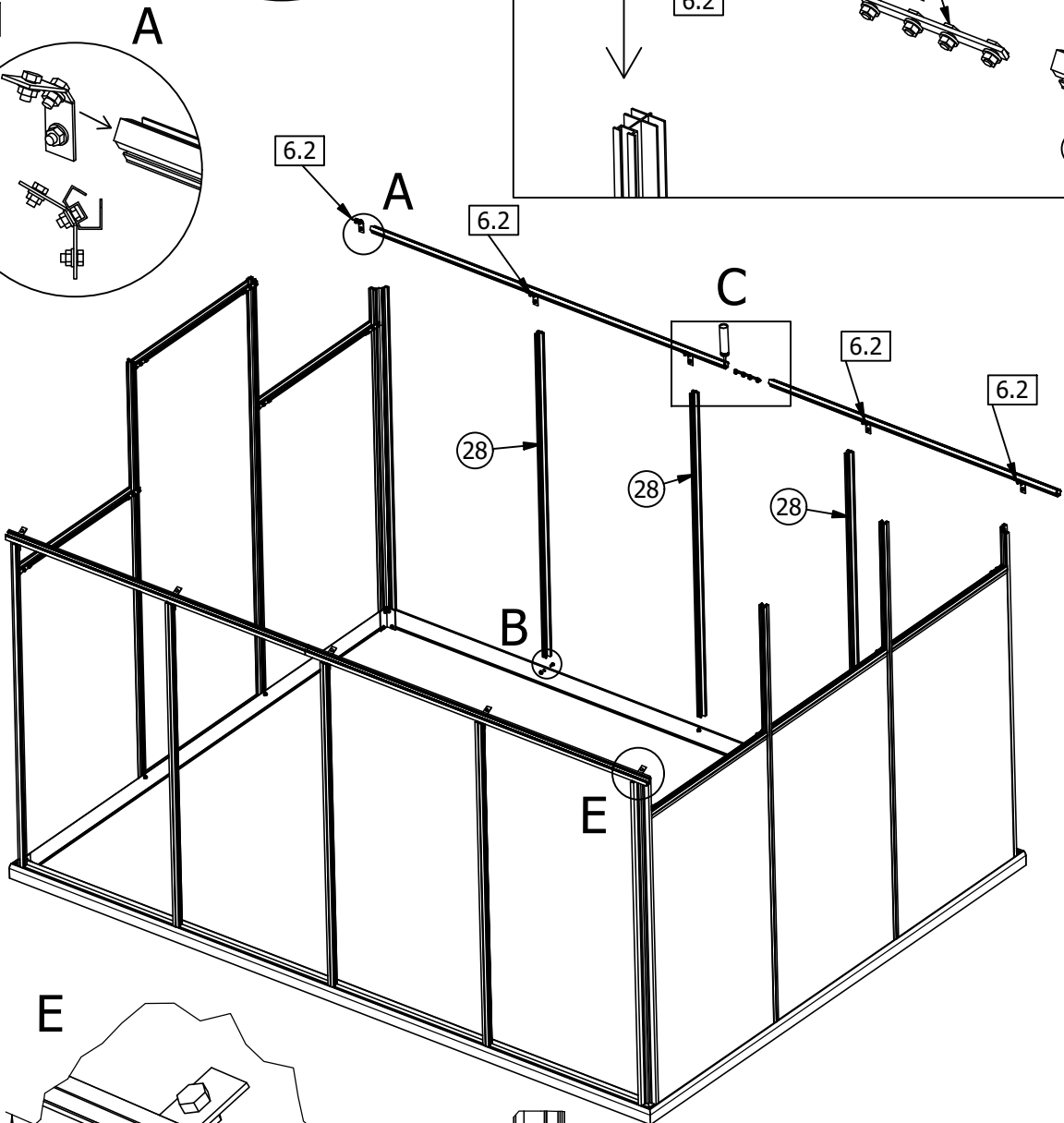
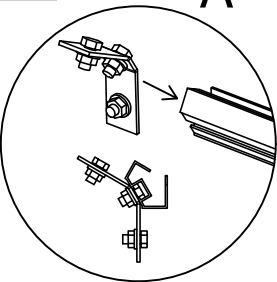
6.1

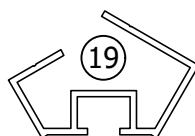


6.2



6.3



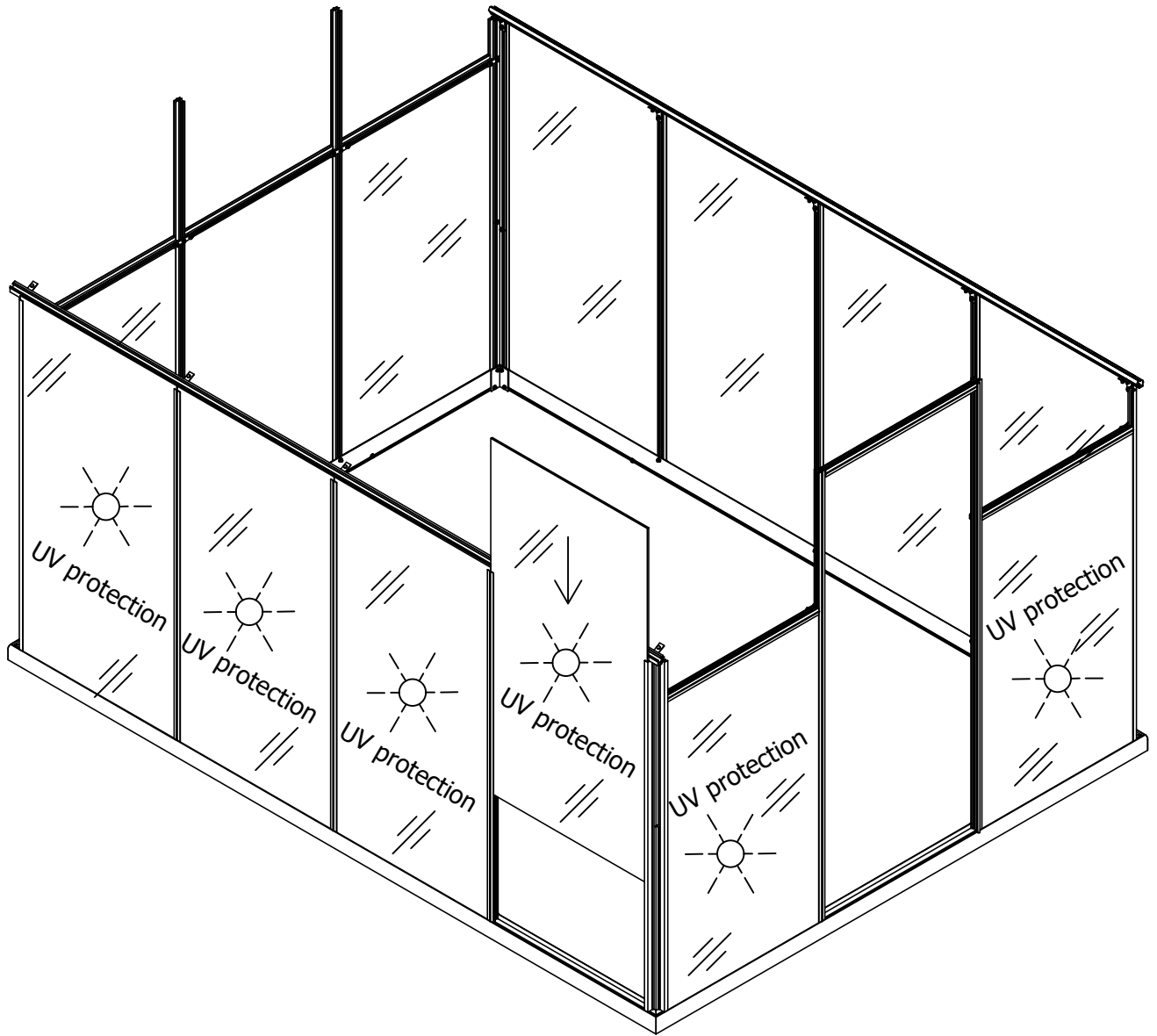
*How to make long profiles from short ones/ kaip pagaminti ilgus profilius iš trumpų*

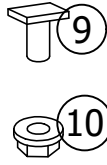
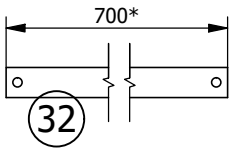
<b>XL/L</b>			mm	1.50m	2.20m	2.90m	3.60m	4.30m	5.00m	5.70m	6.40m	7.10m	7.80m	8.50m
Gutter profile	Latako profilis	A	1115		4		4	4	4	4	4	4	4	4
Gutter profile	Latako profilis	B	2100					2		2	4	2	4	6
Gutter profile	Latako profilis	C	1400				2		4	2		4	2	
Gutter profile	Latako profilis	D	1600			2								
Gutter profile	Latako profilis	E	1330			2								
Gutter profile	Latako profilis	F	1530	2										

<b>Full gutter profile/ pilnas latako profilis</b>	
1.50m	F
2.20m	A+A
2.90m	D+E
3.60m	A+C+A
4.30m	A+B+A
5.00m	A+C+C+A
5.70m	A+B+C+A
6.40m	A+B+B+A
7.10m	A+C+B+C+A
7.80m	A+B+C+B+A
8.50m	A+B+B+B+A

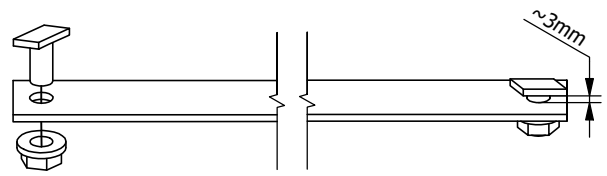
According to your greenhouse model choose required gutter profile length and connect them together according to the table on the left./





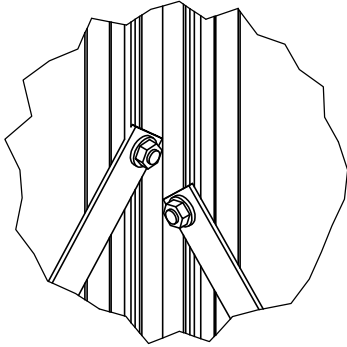


8.1

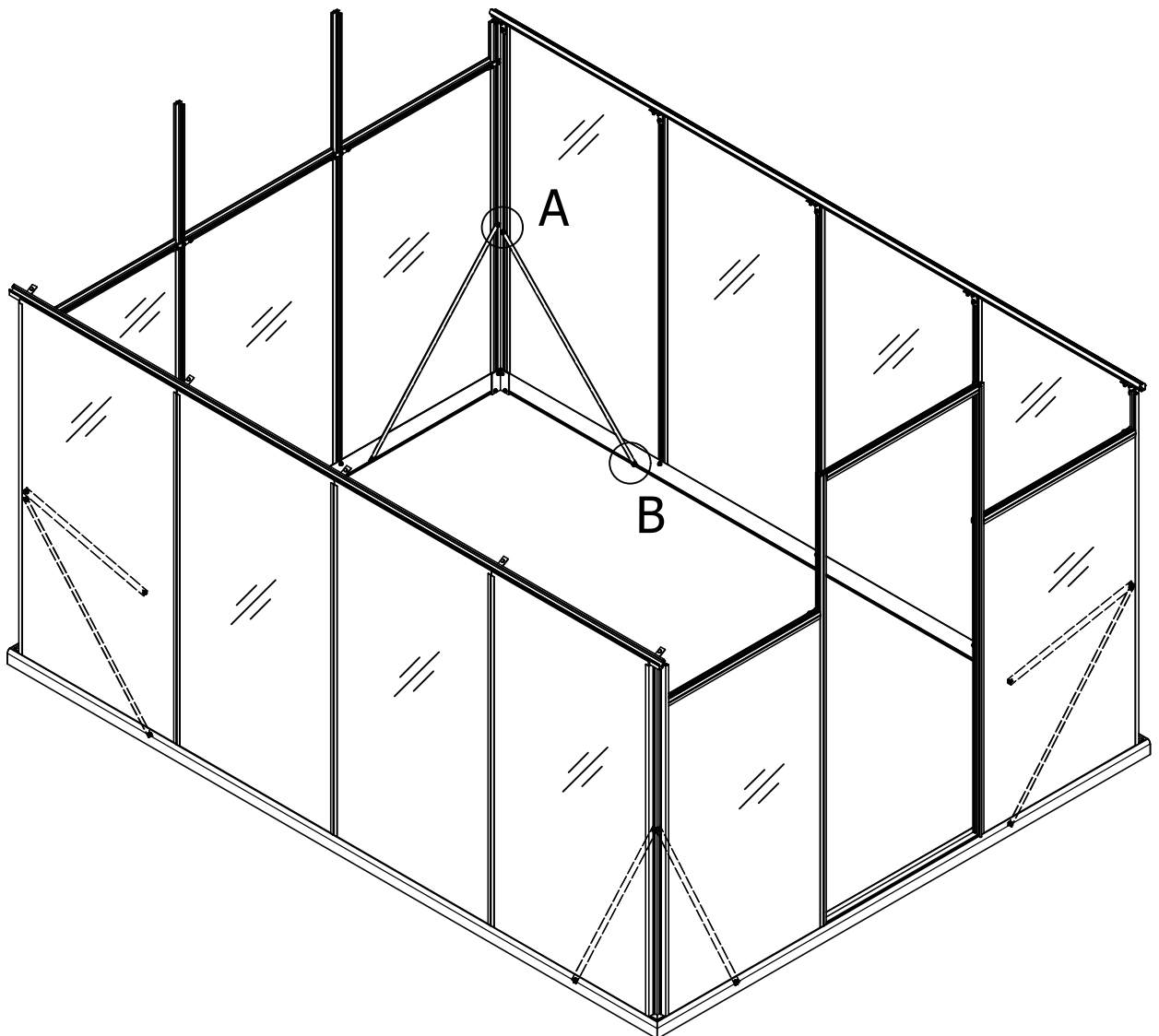
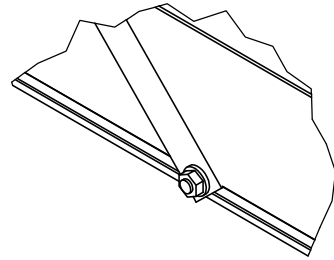


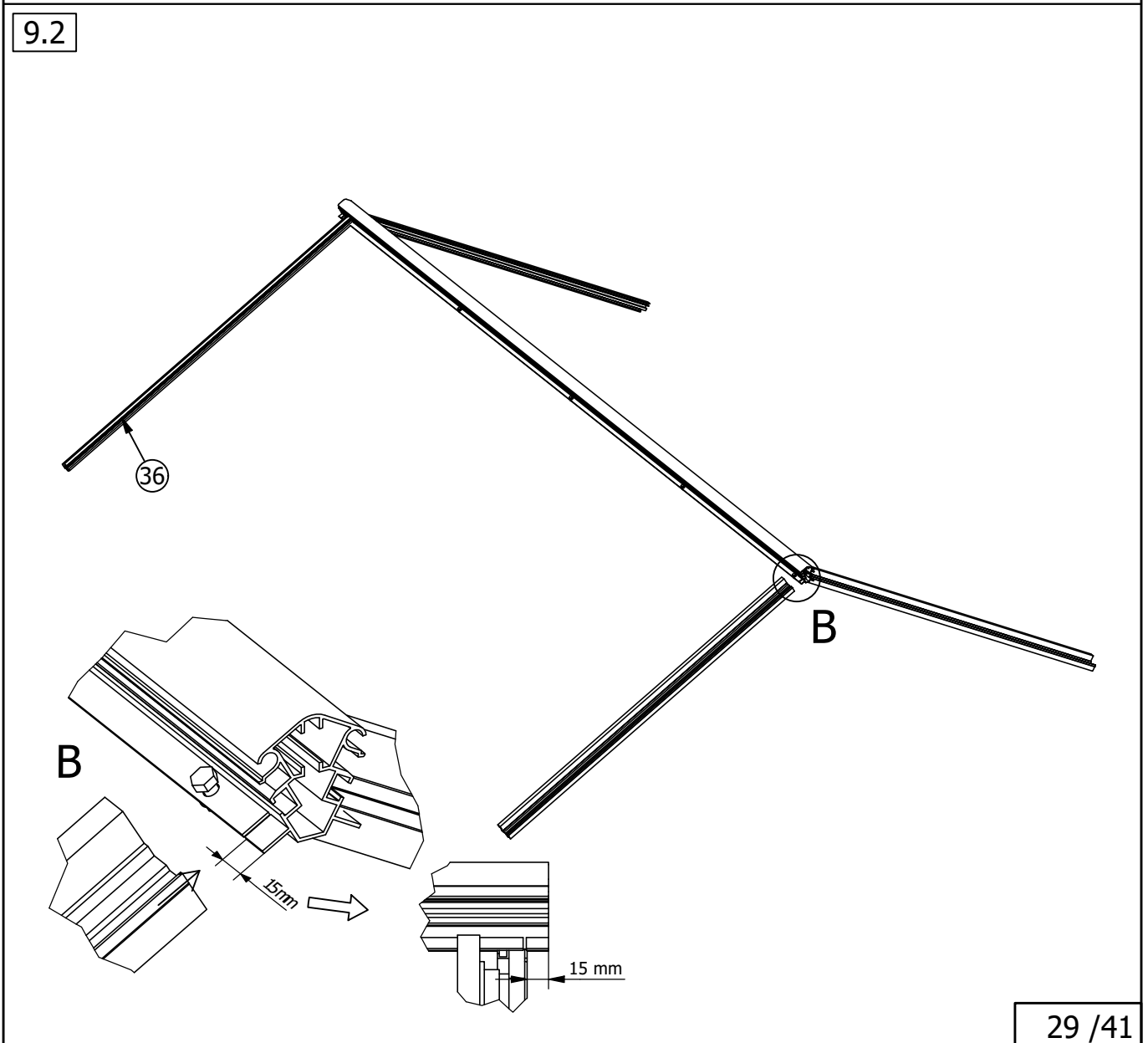
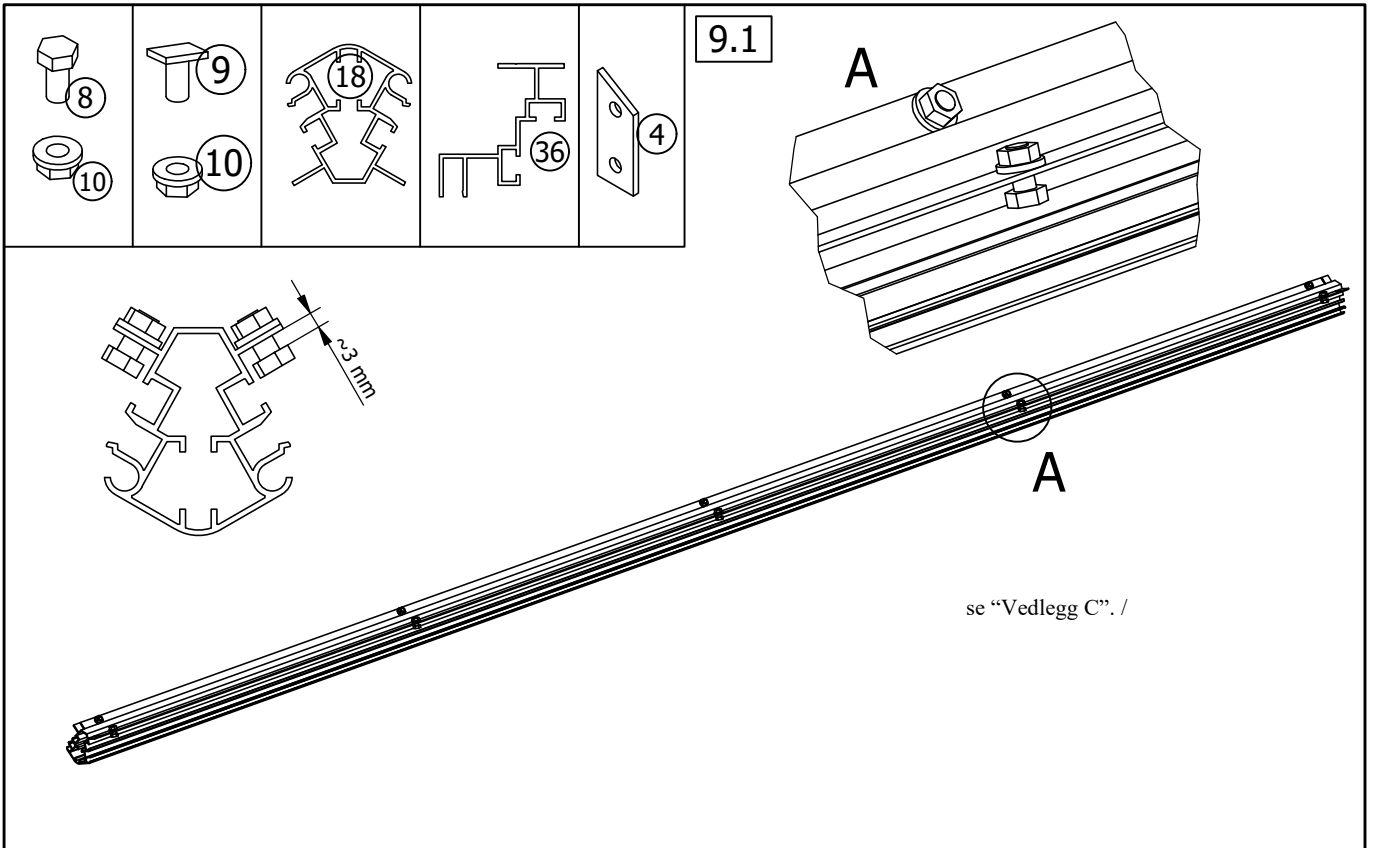
8.2

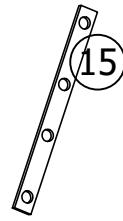
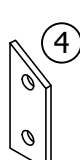
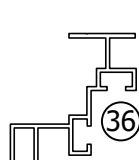
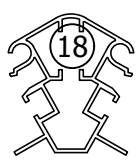
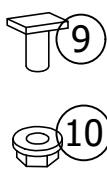
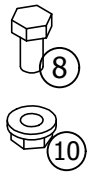
A



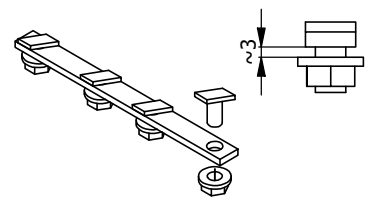
B



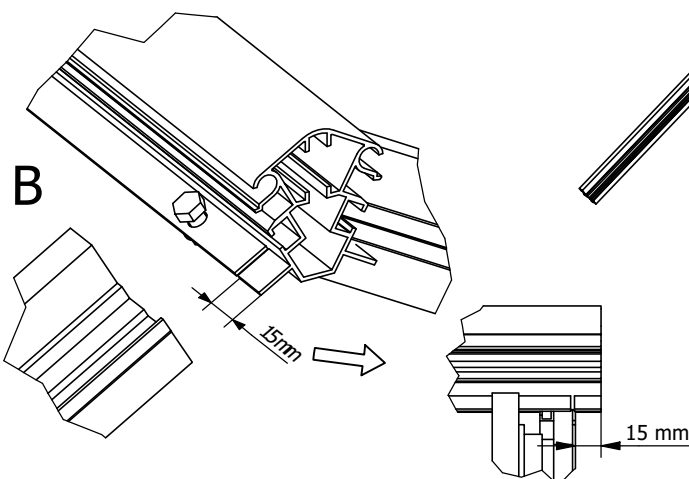
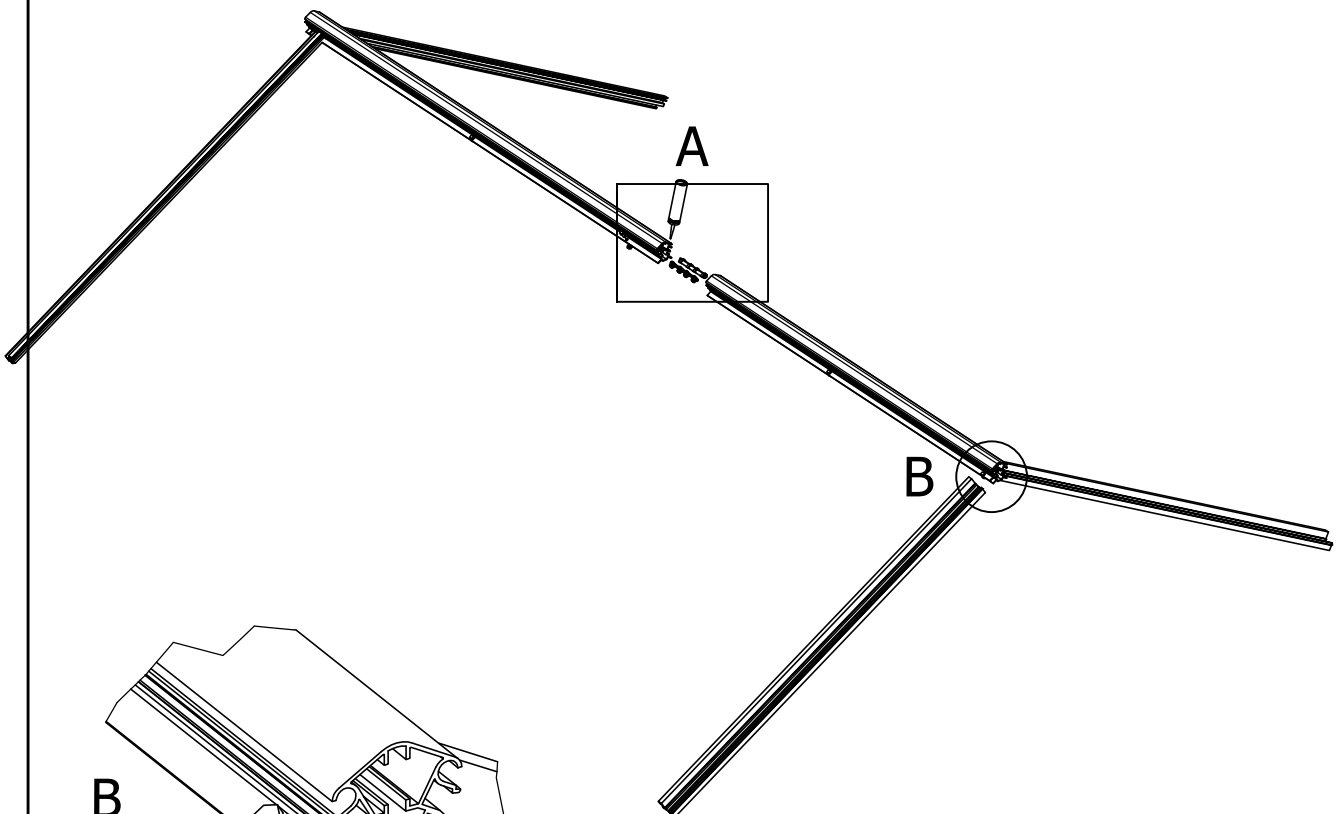
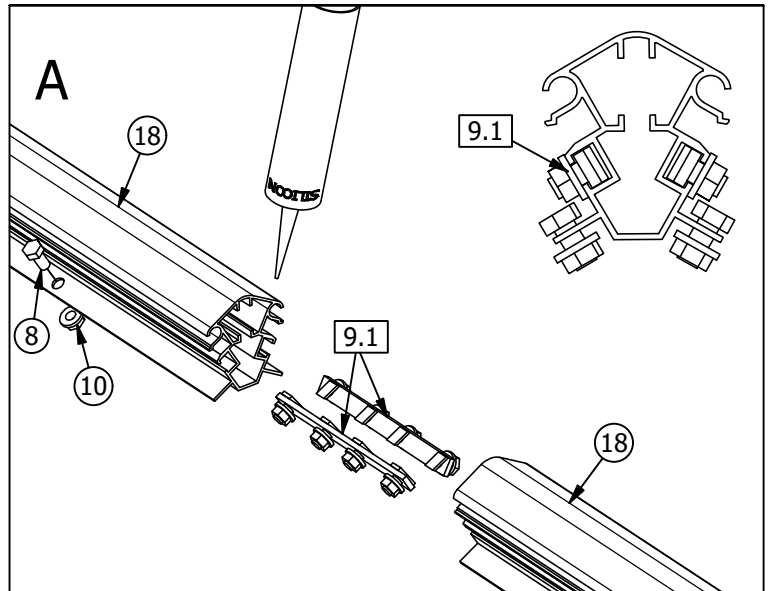


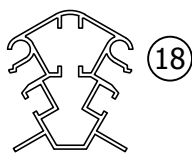


9.1



9.2

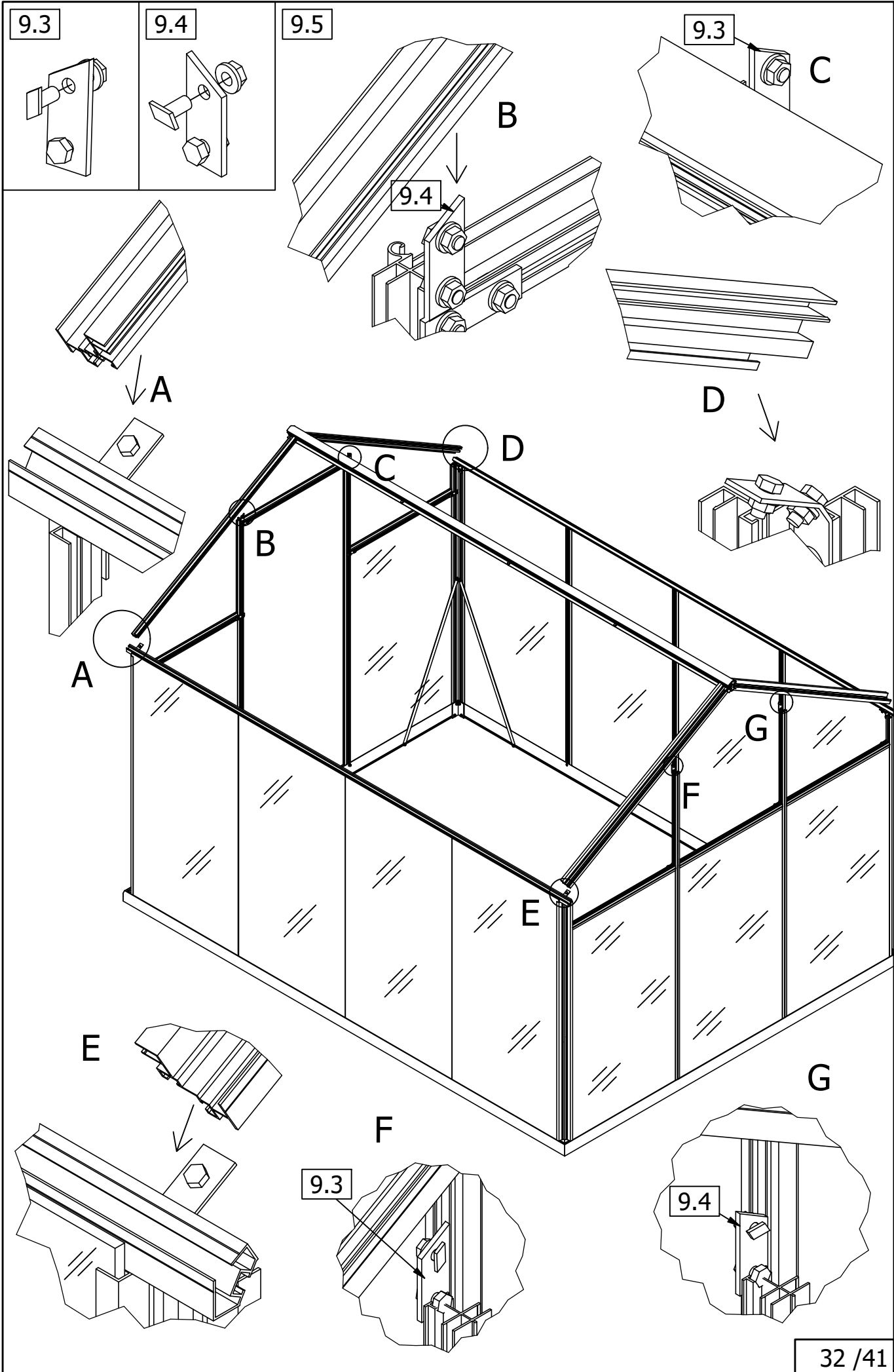


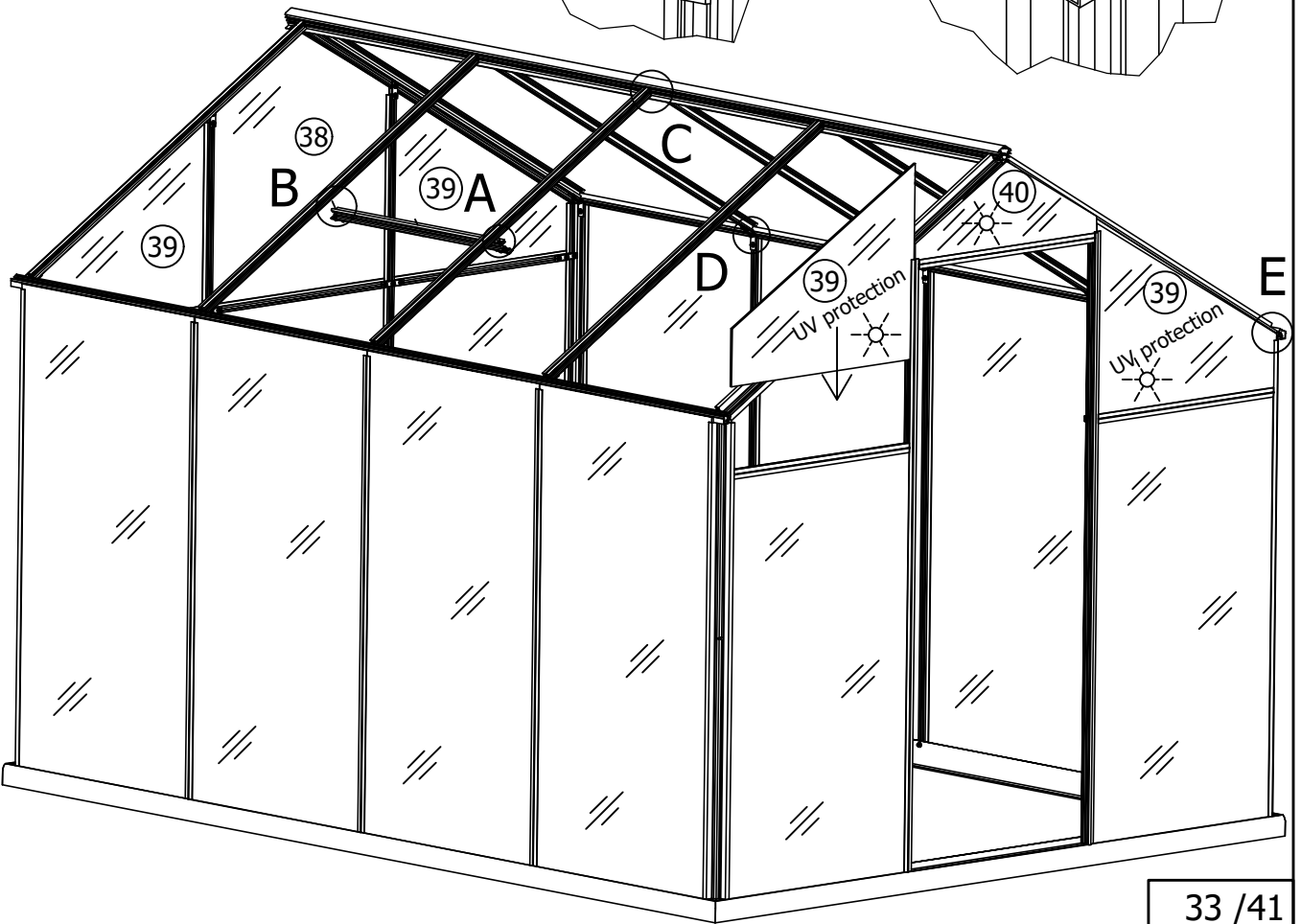
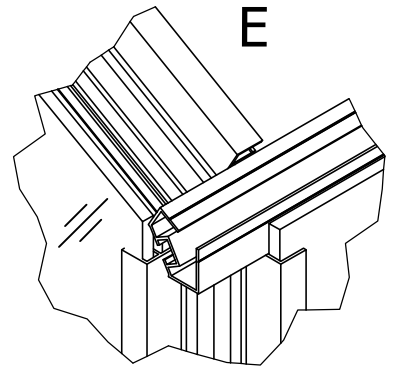
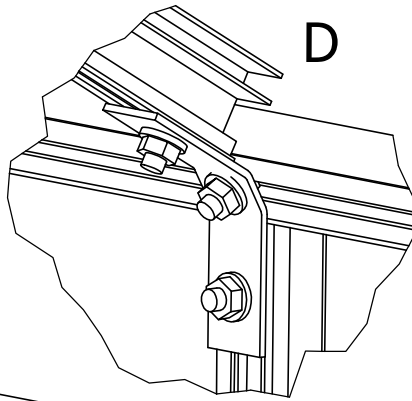
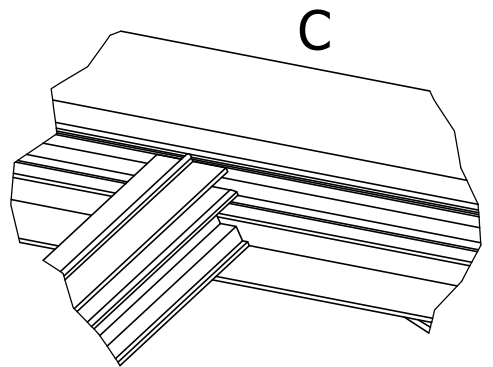
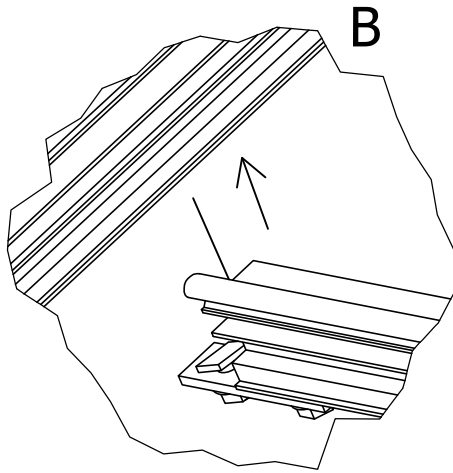
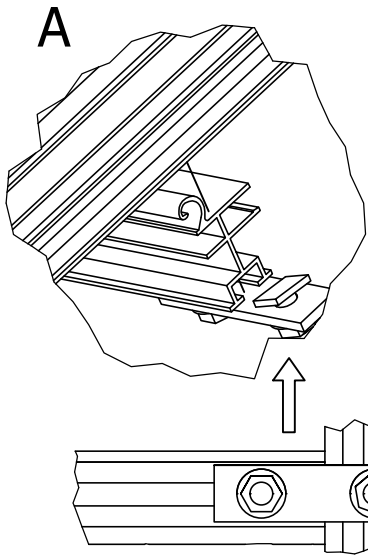
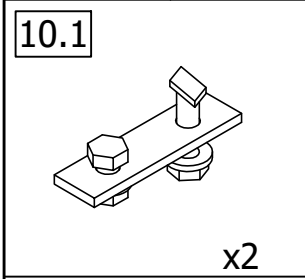
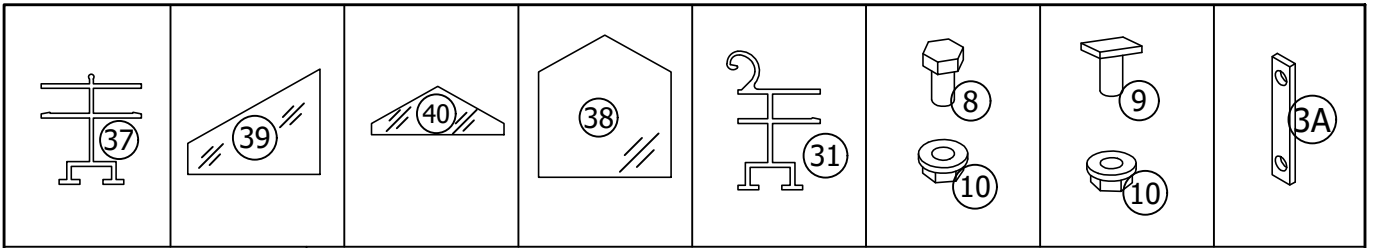
*How to make long profiles from short ones/ kaip pagaminti ilgus profilius iš trumpų*

<b>XL/L</b>			mm	1,50m	2,20m	2,90m	3,60m	4,30m	5,00m	5,70m	6,40m	7,10m	7,80m	8,50m
Ridge profile	Kraigo profilis	<b>A</b>	1115		2		2	2	2	2	2	2	2	2
Ridge profile	Kraigo profilis	<b>B</b>	2100					1		1	2	1	2	3
Ridge profile	Kraigo profilis	<b>C</b>	1400				1		2	1		2	1	
Ridge profile	Kraigo profilis	<b>D</b>	1600			1								
Ridge profile	Kraigo profilis	<b>E</b>	1330			1								
Ridge profile	Kraigo profilis	<b>F</b>	1530	1										

Ridge profile/ kraigo profilis	
1,50m	<b>F</b>
2,20m	<b>A+A</b>
2,90m	<b>D+E</b>
3,60m	<b>A + C + A</b>
4,30m	<b>A + B + A</b>
5,00m	<b>A + C + C + A</b>
5,70m	<b>A + B + C +A</b>
6,40m	<b>A + B + B + A</b>
7,10m	<b>A + C + B + C + A</b>
7,80m	<b>A + B + C + B + A</b>
8,50m	<b>A + B + B + B + A</b>

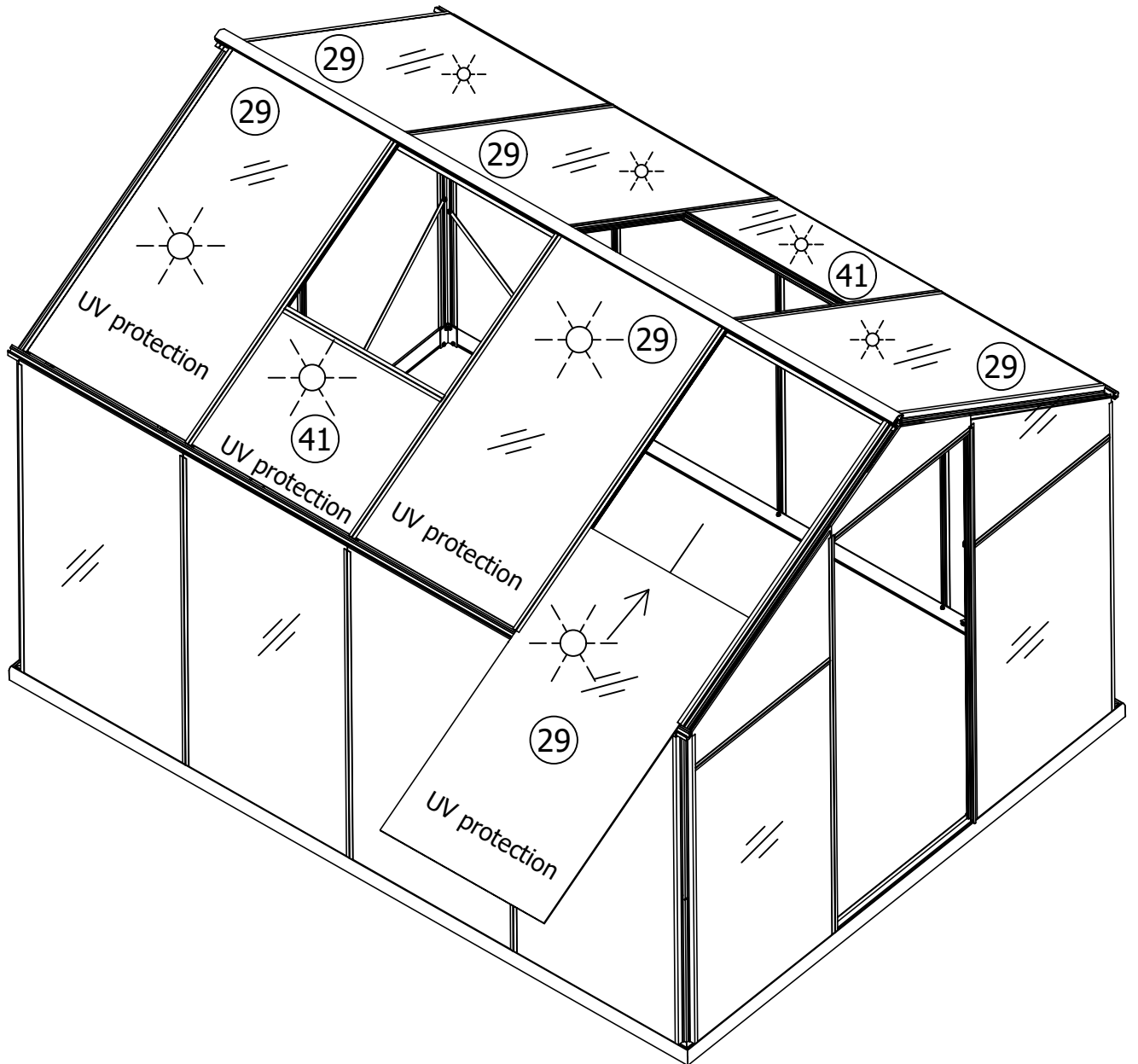
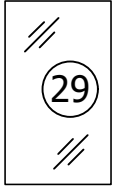
According to your greenhouse model choose required ridge profile length and connect them together according to the table on the left./



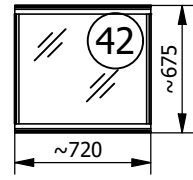
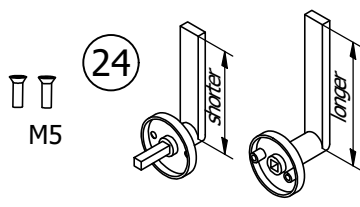
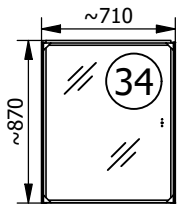


**11.1**

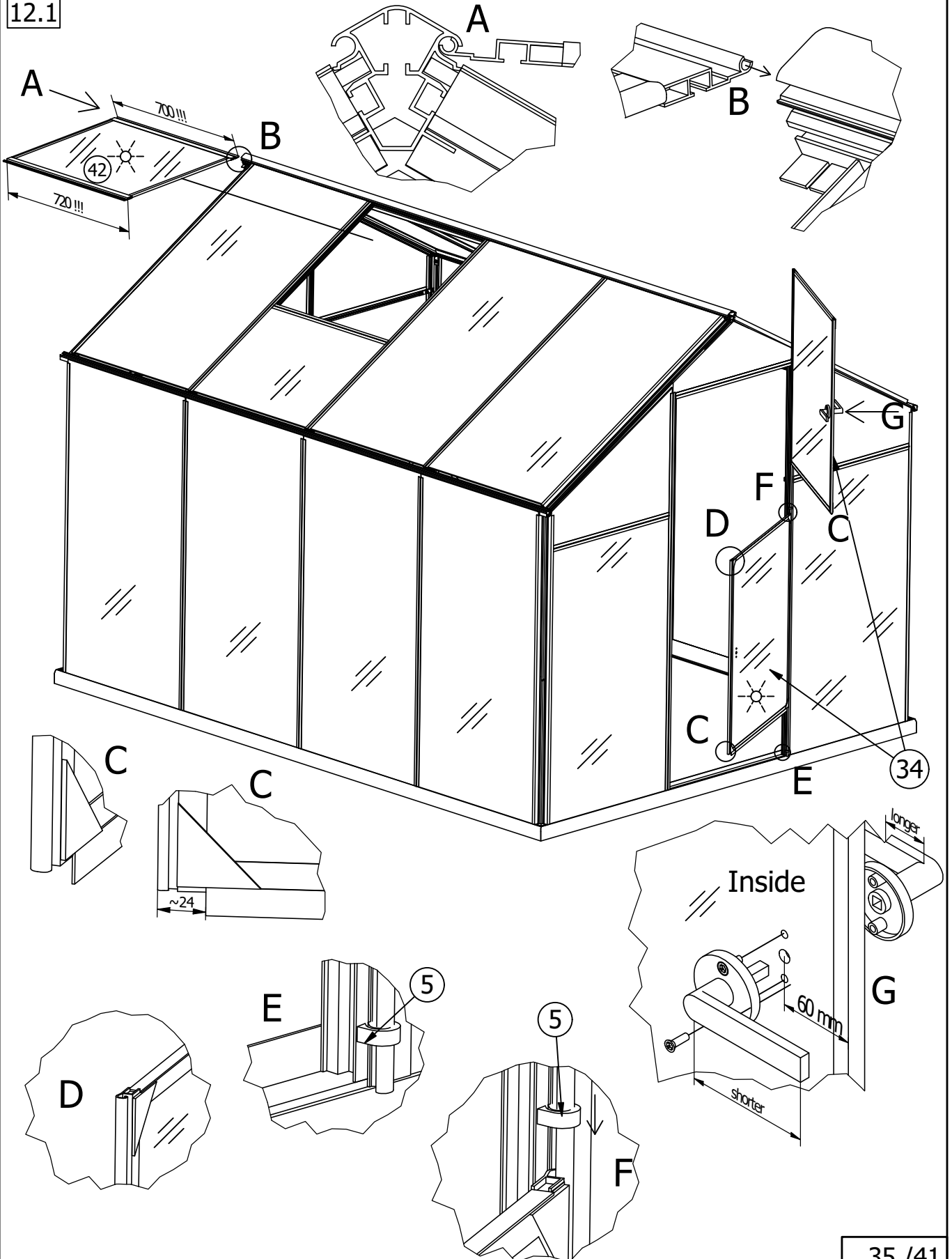
Note: Skylights do not overlap, facing each other, in the first and last segments. /  
Merk: drivhustakvinduer skal ikke være plassert ved siden av hverandre, motsatt hverandre, i det første og siste segmentet. /

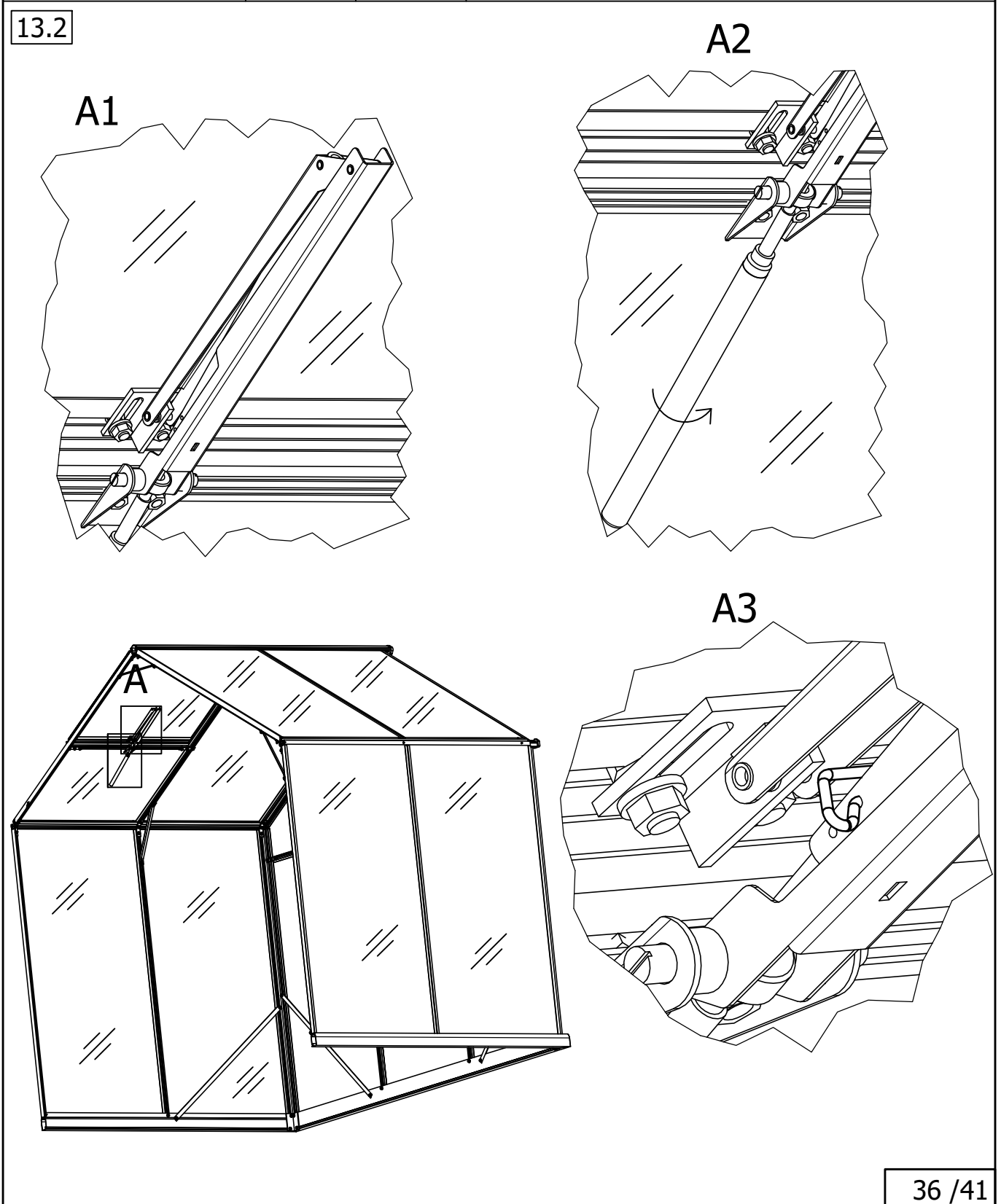
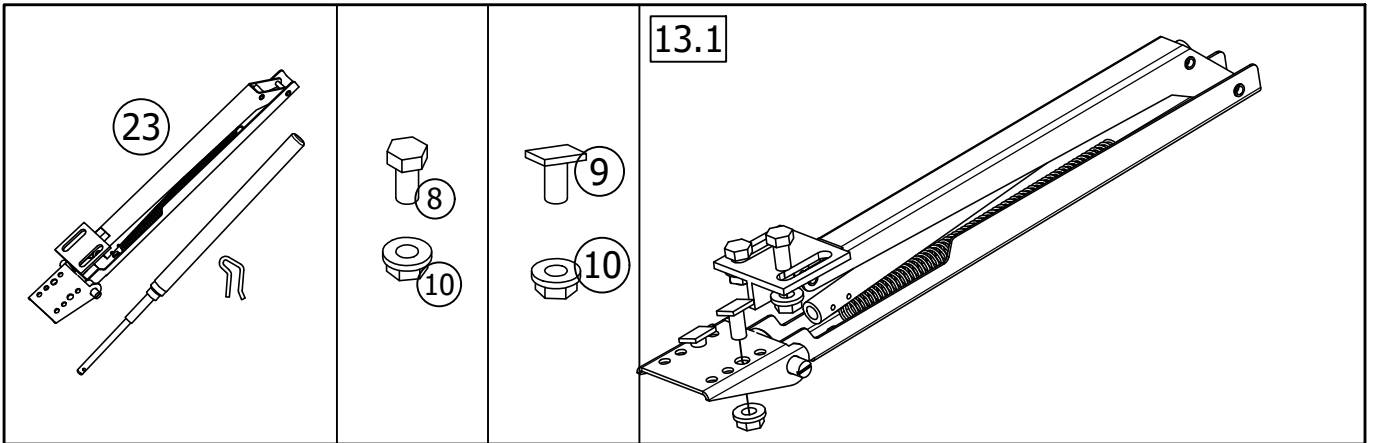




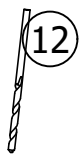
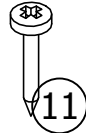
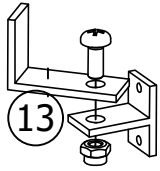


12.1

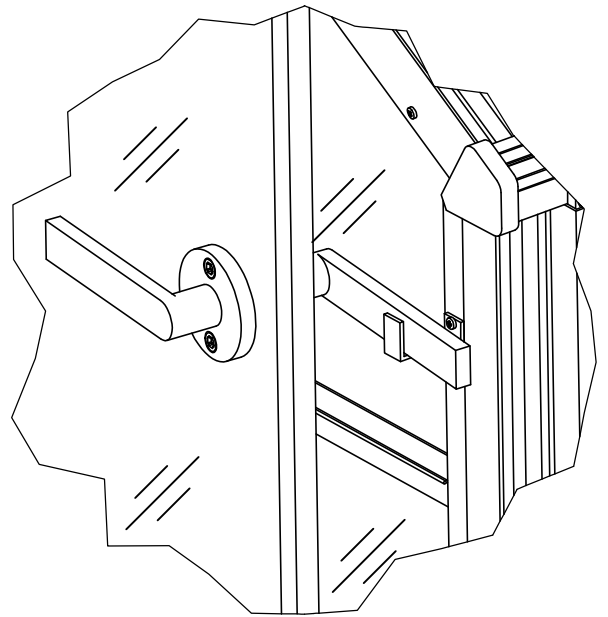
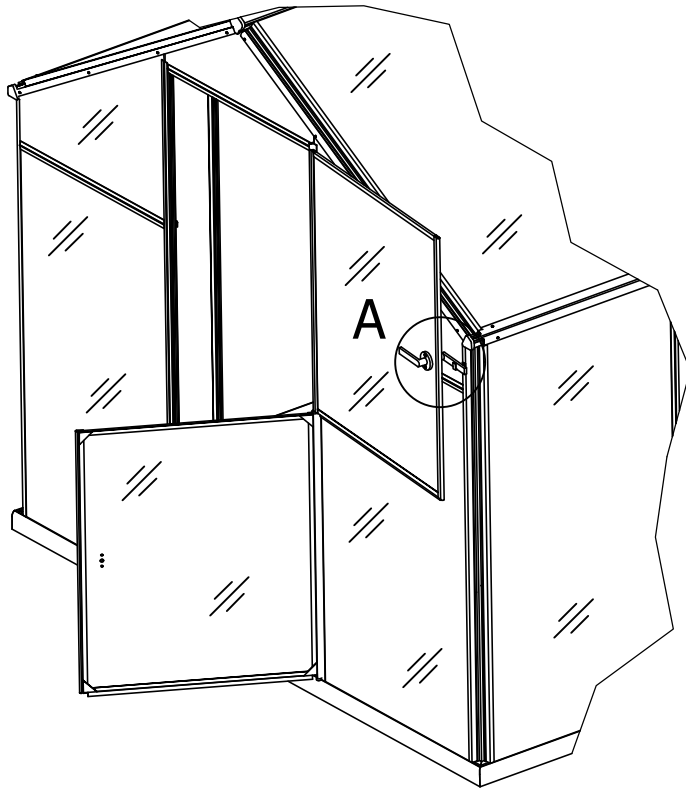




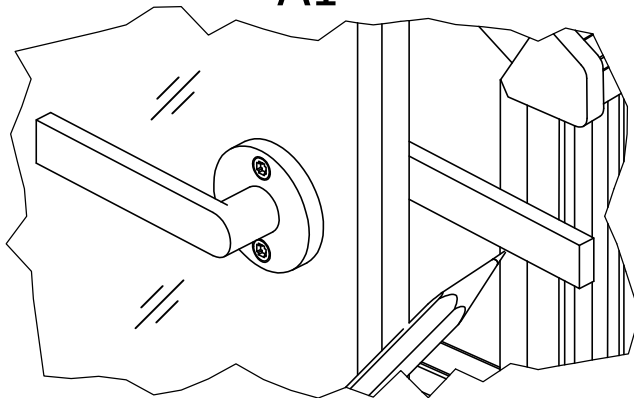
14.1



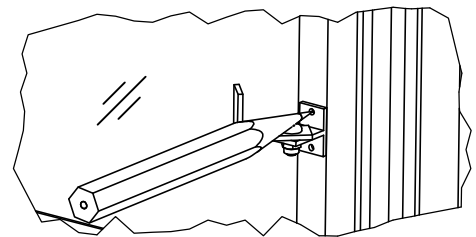
A



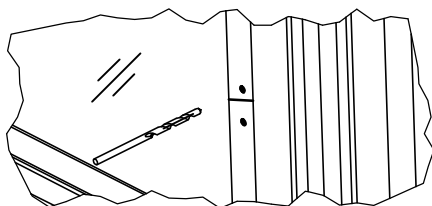
A1



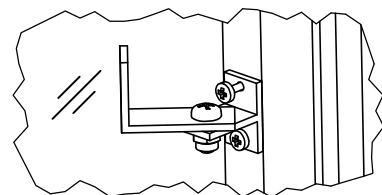
A2

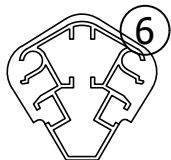
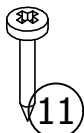


A3

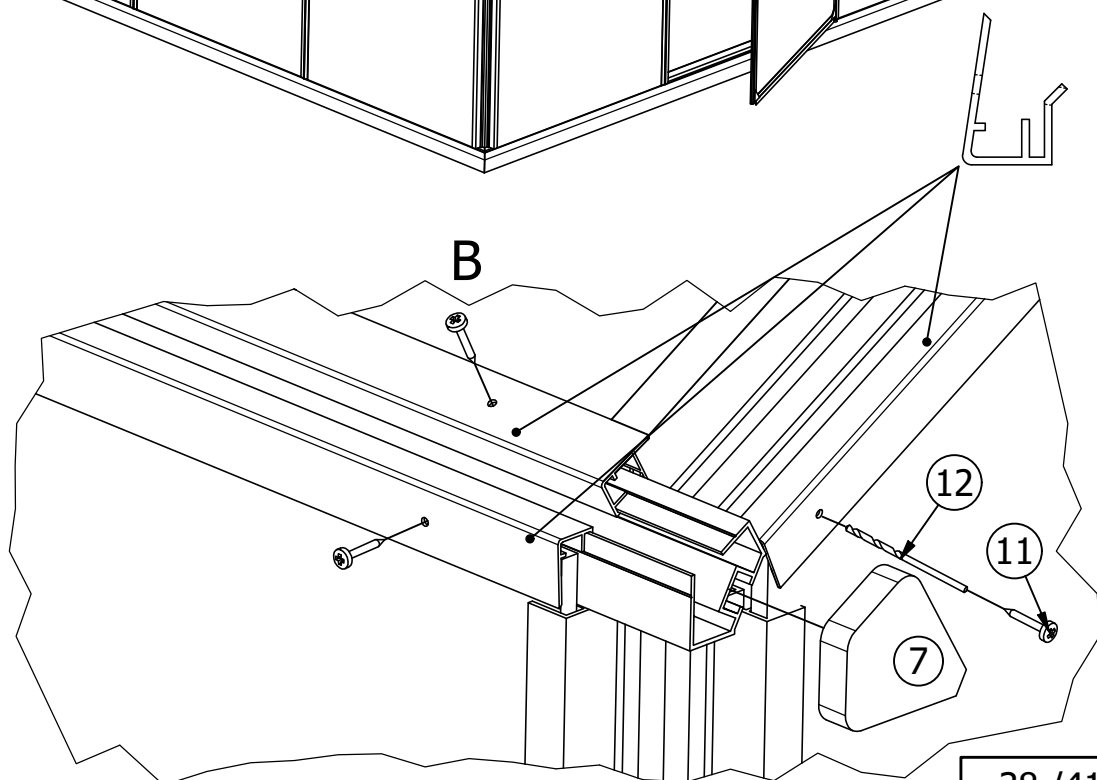
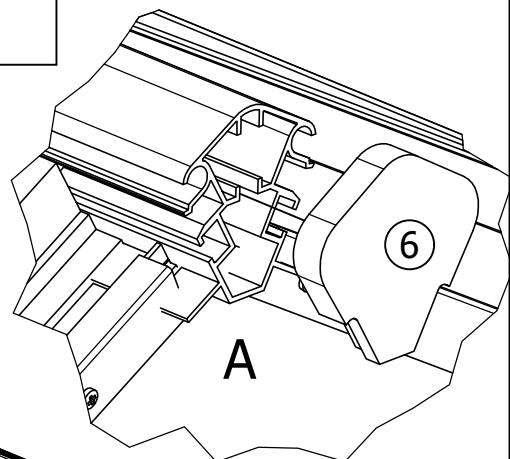
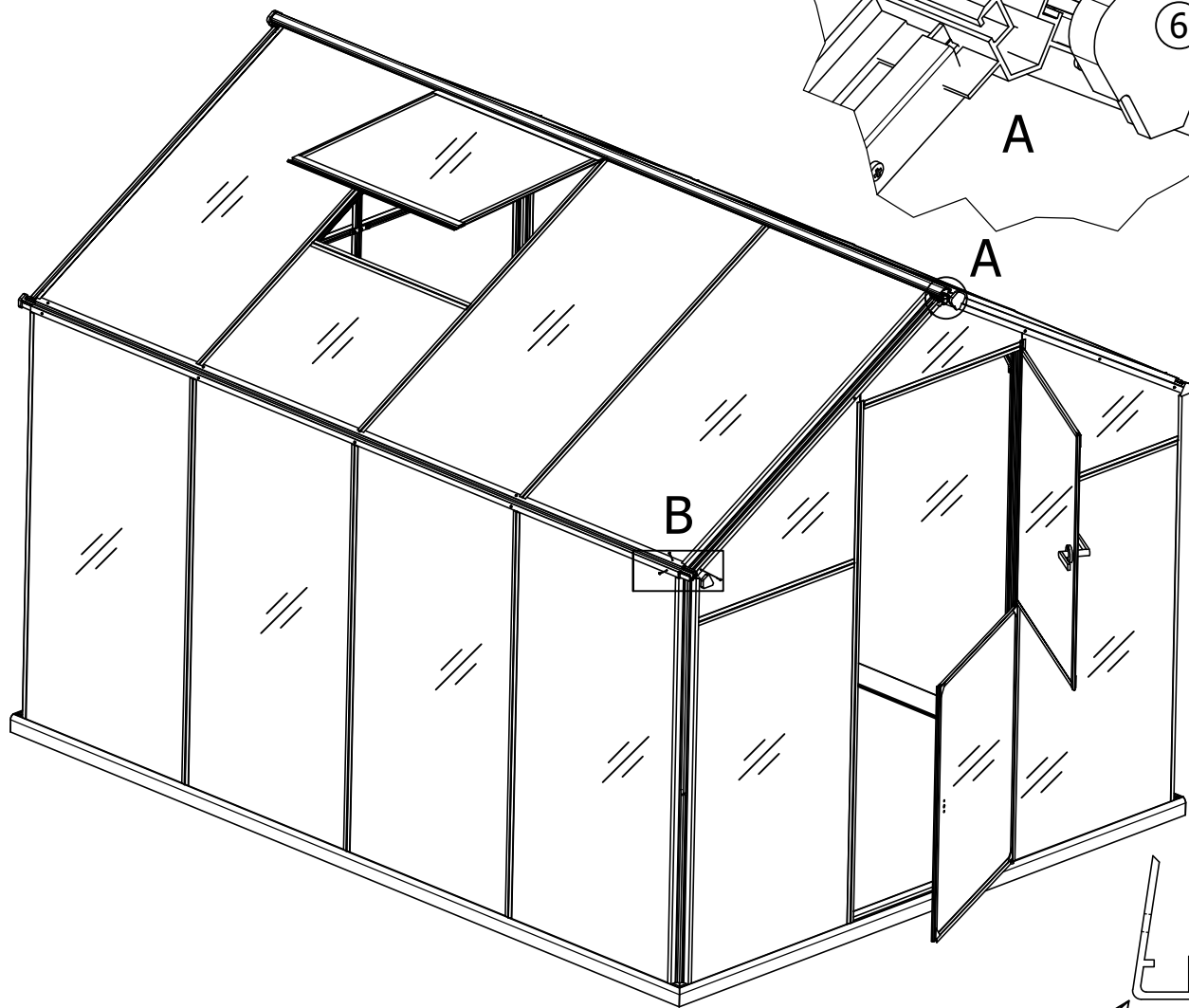


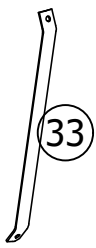
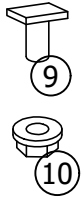
A4



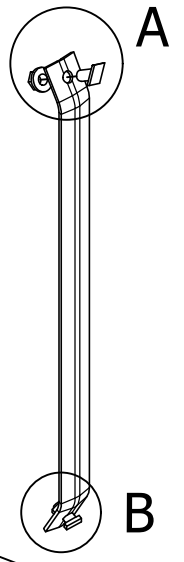
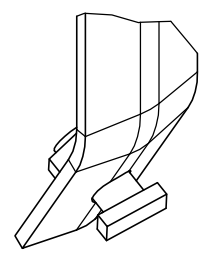
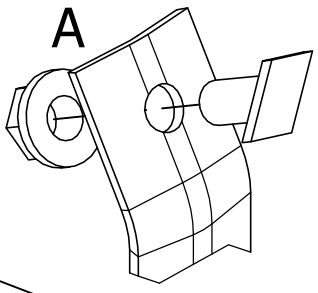


15.1

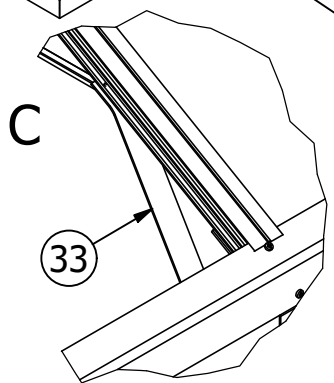
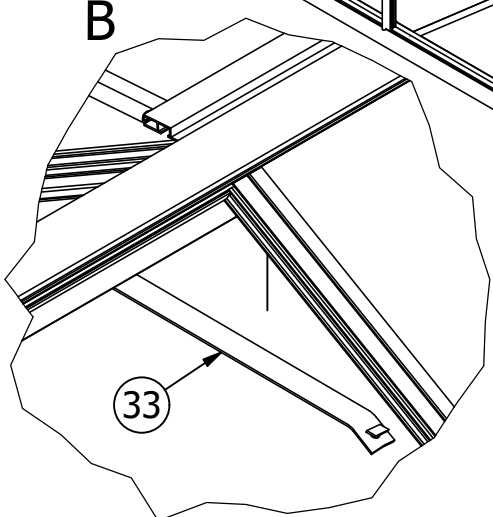
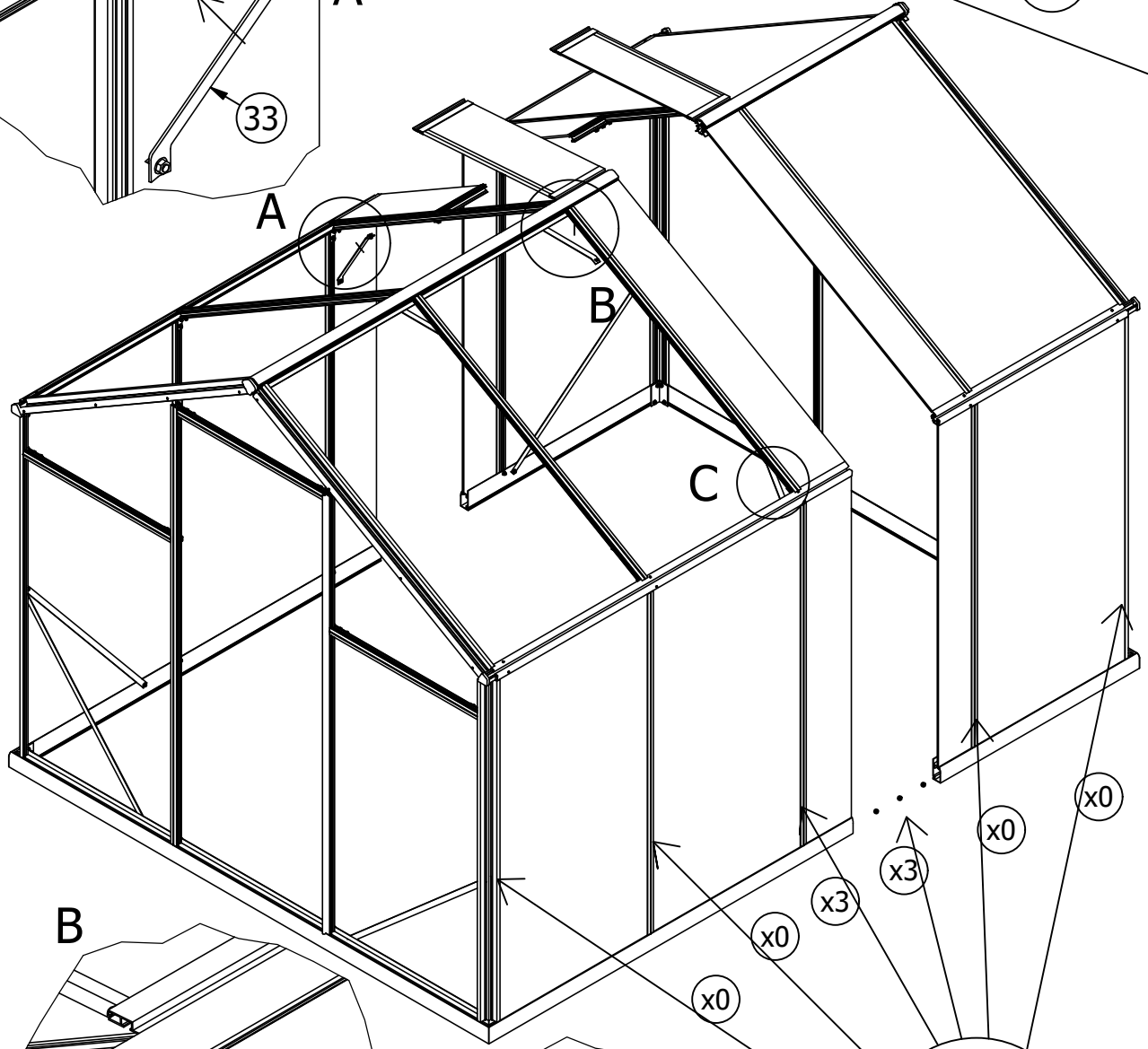
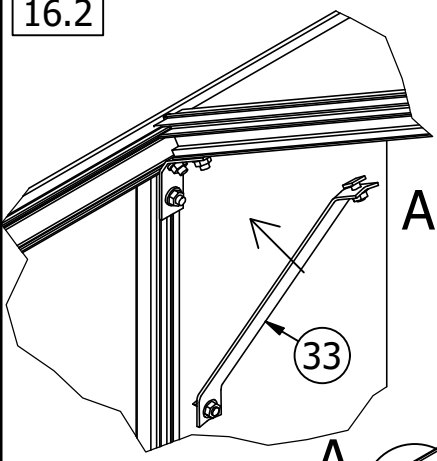


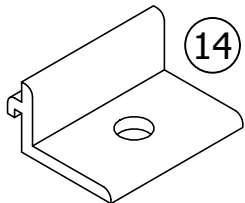


16.1



16.2





17.1

Note: The greenhouse must be attached to the foundation.  
Merk: drivhuset må festes til et fundament eller blokker.

